



## MARCO® ELEVATOR AGITATOR – 5 GALLON (20 LITER) CONTAINER



Powered by **ALLREDI**

## PART NUMBERS AND SCHEMATICS GUIDE

## Company Profile

Allredi was formed in the early 2020, when two of the largest distributors in the blasting, coating, safety, and environmental industry, APE Companies and Marco Group International, joined forces. While the qualities both companies are known for have not changed, a lot about our business is new. New abilities. New agilities. New ways to help you win. This calls for a new name, Allredi.

This name exemplifies what we have become. It is completely oriented to the needs of our customers. To your needs. It says that when you call us for anything – products, service, expert advice, anything – you can consider it done. Or even better, Allredi done.

We are your right-now supplier. From skills to SKUs, we deliver the goods fast. So you can be more agile every minute, every day. This is who we are. This is what our new name means. Go ahead and expect excellence, because we're bringing it.

## Our Mission and Vision

To be the industry's preferred partner in surface preparation solutions through unrivaled technical expertise, customer experience, product availability, and tailored service offerings.

## The Allredi Difference

- **Industry Experience** – With Allredi on your team, you have access to expertise which can only come from decades of industry leadership. We have organized our engineering department, production specialists, customer operations, and safety support into a "Center of Competence." As an Allredi customer, you have access to hundreds of years of cumulative experience related to your operations.
- **Manufacturing Excellence** – Allredi is a U.S. based manufacturer of equipment for the Surface Preparation and Protective Coatings industries. Allredi's engineers benchmark the industry to ensure that we design and manufacture superior products that set the "Gold Standard" for performance, safety, and quality.
- **Legendary Customer Service** – Allredi's legendary customer service team is staffed by friendly, highly-trained individuals who are focused on providing the highest level of product support, order accuracy, and customer satisfaction.
- **Product Availability** – We stock over 10,000 SKU's and have over 45 shipping locations to serve North American and International markets for all major brands of blasting, coating, environmental, and safety equipment. Allredi is your right-now supplier, so you can keep your projects moving. From our foundation of strong relationships, we have built a nationwide network that puts vast inventory and ready service close to our customers. We provide advanced expertise, and we deliver the goods fast – so you can easily access the products and services you need to me more agile every minute, every day.
- **Technology Leadership** – Our website provides: Operator's Manuals, Part Numbers and Schematics Guides, SDS information, and key product features and specifications, providing access to information 24/7.

# TABLE OF CONTENTS

<b>Part Numbers</b> .....	<b>4</b>
<b>Part Numbers And Schematics Guide</b> .....	<b>6</b>
Marco® Elevator Agitator – 5 Gallon (20 Liter) Container .....	<b>6</b>
Filter/Lubricator Assembly .....	<b>8</b>
<b>Optional Accessories</b> .....	<b>9</b>

## PART NUMBERS

Part Numbers	MARCO® ELEVATOR AGITATOR – 5 GALLON (20 LITER) CONTAINER					
	Air Motor Power	15:1 Mixer Gear Drive	Filter/Lubricator	5 Gallon Mixer Blade	Air Cylinder	Frame
20100998	1.25 HP	X	X	X	3-1/4" x 20" Double Acting Piston	Steel

## PART NUMBERS



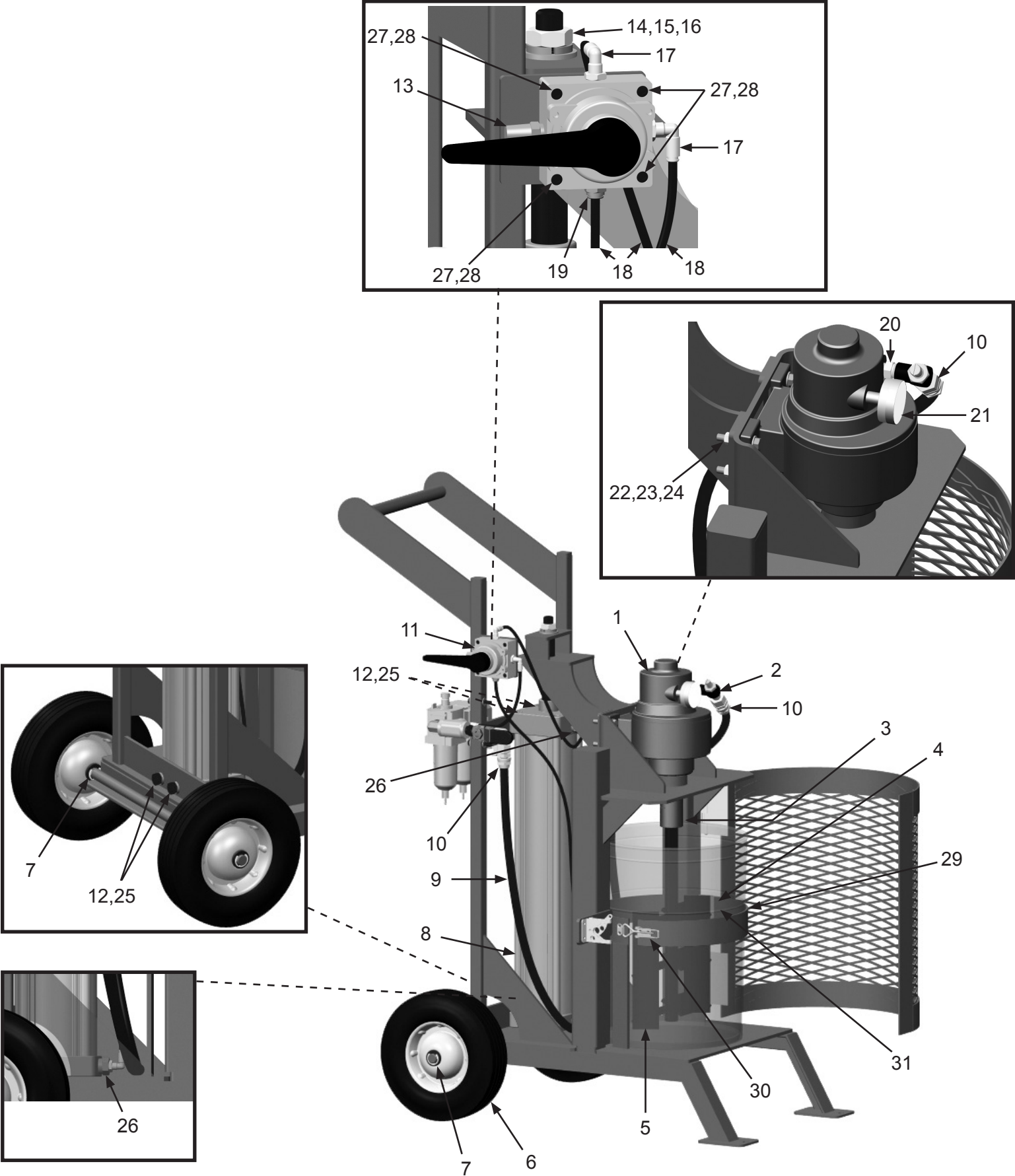
## PART NUMBERS AND SCHEMATICS GUIDE

### Marco® Elevator Agitator – 5 Gallon (20 Liter) Container

Item #	Part #	Description	Item #	Part #	Description
<b>Fig. 1</b>			28	20101236	10-32 Locknut (Four Required)
—	<b>20100998</b>	<b>Marco® Elevator Agitator – 5 Gallon (20 Liter) Container</b>	29	20101009	Bucket Clamp
1	20100827	15:1 Mixer Gear Drive	30	20101023	Draw Pull Latch
2	20101193	3/8" NPT Needle Valve	31	20101101	2" Stainless Steel Hinge
3	20100843	1" To 1" Shaft Coupling	—	1091130	Hazard Identification Label
4	20101264	Screw	—	1091135	Hazard Identification Label
5	20101019	5 Gallon Mixer Blade	—	1091017	Hazard Identification Tag
6	1006067	10" Wheel	—	209V515	Operator's Manual – AM Series Lubricated Air Motors
7	1006211	Wheel Clip	—	205M071	Features & Specifications Guide – Marco® Elevator Agitator – 5 Gallon (20 Liter) Container
8	20101046	Cylinder 3-1/4" x 20" Double Acting Piston	—	206M071	Part Numbers & Schematics Guide – Marco® Elevator Agitator – 5 Gallon (20 Liter) Container
9	10AH038	Air Hose 3/8"	—	10901071	Operator's Manual – Marco® Elevator Agitator – 5 Gallon (20 Liter) Container
10	2080020	3/8" Air Fluid Hose Fitting (Two Required)			
11	20101044	4-Way 1/4 NPT Rotary Valve			
12	10104603	1/2-13 x 1-1/4" Bolt – Grade 5 – Zinc (Four Required)			
13	20101194	1/4" NPT Speed Control Muffler			
14	20100540	Jam Nut 3/4-16 UNF			
15	10100596	3/4" Lock Washer			
16	20100148	1" I.D. x 1-1/2" O.D. 10 Gage Washer			
17	20PFBA31095614	1/4" Tube x 1/4" NPT 90° Fitting			
18	20SUTR10805CLT500	1/4" Clear Tubing			
19	20PFBA31755614	1/4" Tube x 1/4" NPT Straight Fitting			
20	20PFHA24SA0604	1/4" x 3/8" Hex Nipple			
21	20BK350401	Air Motor Muffler Assembly			
22	20100661	5/16-18 x 1-3/4" Grade 8 Hex Bolt			
23	10L805003	5/16" Flat Washer – Zinc			
24	20100900	5/16-18 Nylon Locknut			
25	10100675	1/2" Lock Washer (Four Required)			
26	20PFHA24SB0804	1/2" M x 1/4" (F) Bushing			
27	20101235	10-32 x 1-3/4" SHCS (Four Required)			

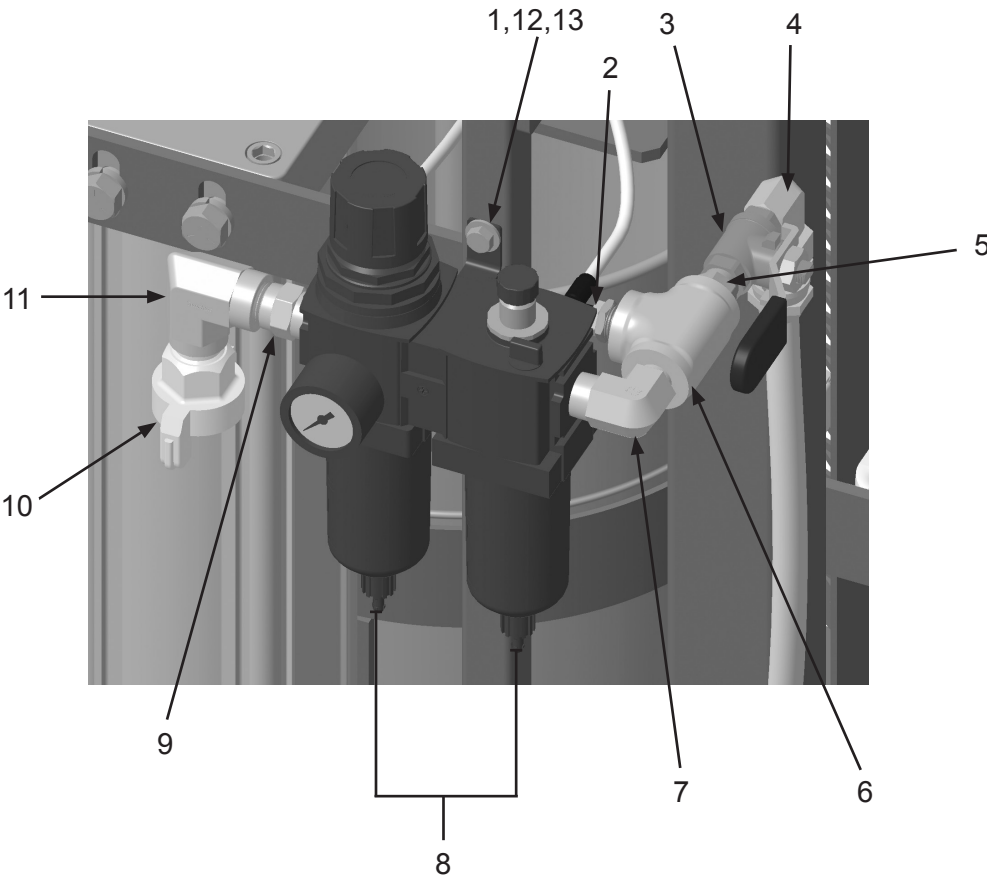
# PART NUMBERS AND SCHEMATICS GUIDE

Figure 1: Marco® Elevator Agitator – 5 Gallon (20 Liter) Container



# PART NUMBERS AND SCHEMATICS GUIDE


Figure 2: Filter/Lubricator Assembly





Item #	Part #	Description
<b>Fig. 2</b>		
1	1019044	1/4-20 x 1-3/4" Zinc Bolt <i>(Two Required)</i>
2	20PFHA24SB0604	3/8" x 1/4" Reducing Bushing
3	1080060	3/8" NPT Full Port Brass Ball Valve
4	20PFHA25UA0606	3/8" Male 90° Elbow
5	20PFHA24SA0606	3/8" Hex Nipple
6	20PFHA25VJ06	3/8" Female Tee
7	20PFHA25UA0806	1/2" x 3/8" MNPT 90° Elbow
8	10101232	3/8" NPT Filter Regulator, Lubricator
9	20PFHA24SA0808	1/2" x 1/2" Hex Nipple
10	10ME122	1/2" NPT Male 2 Lug Coupling
11	20PFHA25UJ	1/2" Female Elbow
12	1012323	1/4-20 Zinc Lock Nut with Nylon Insert <i>(Two Required)</i>
13	1014017	1/4" Flat Washer <i>(Two Required)</i>
—	20101278	25 Micron Filter Element
—	20101279	Semi-Auto Drain Replacement Bowl
—	20101280	Oil Drip Dome
—	10105291	Air Tool Oil – 4 oz.
—	1070517	Marvel Pneumatic Tool Oil – 32 oz.




## OPTIONAL ACCESSORIES


		3/4" I.D. X 1-1/4" O.D. AIR HOSE				
Part Numbers		Working Pressure	Hose Cover Color	Length	Hose I.D.	Hose O.D.
	10AH034	200 PSI	Red	Per Ft.	3/4"	1-1/4"


		3/4" I.D. X 1-1/4" O.D. AIR HOSE WITH COUPLINGS INSTALLED					
Part Numbers		Working Pressure	Hose Cover Color	Length	Hose I.D.	Hose O.D.	Couplings
	10AH034AC	200 PSI	Red	50 Ft.	3/4"	1-1/4"	2-Lug Crimped On


		MALE HOSE END COUPLING AND GASKET FOR 3/4" I.D. AIR HOSE					
Part Numbers		Hose I.D.	Material	Coupling Style	GASKET		
					Rubber Gasket	Gasket I.D.	Gasket O.D.
	10HE1	3/4"	Plated Iron	2-Lug	10UG2	3/4"	1-3/8"


		BOSS® CLAMP FOR 3/4" I.D. AIR HOSE		
Part Numbers		Hose I.D.	Hose O.D. Range	Material
	10A9	3/4"	1-8/64" – 1-20/64"	Plated Steel


## OPTIONAL ACCESSORIES

		1" I.D. X 1-1/2" O.D. AIR HOSE				
	Part Numbers	Hose Cover Color	Working Pressure	Length	Hose I.D.	Hose O.D.
	10AH100B	Black	200 PSI	Per Ft.	1"	1-1/2"
	10AH100	Red	200 PSI	Per Ft.	1"	1-1/2"

		1" I.D. X 1-1/2" O.D. AIR HOSE WITH COUPLINGS INSTALLED					
	Part Numbers	Working Pressure	Hose Cover Color	Length	Hose I.D.	Hose O.D.	Couplings
	10AH100AC	200 PSI	Red	50 Ft.	1"	1-1/2"	2-Lug Crimped On

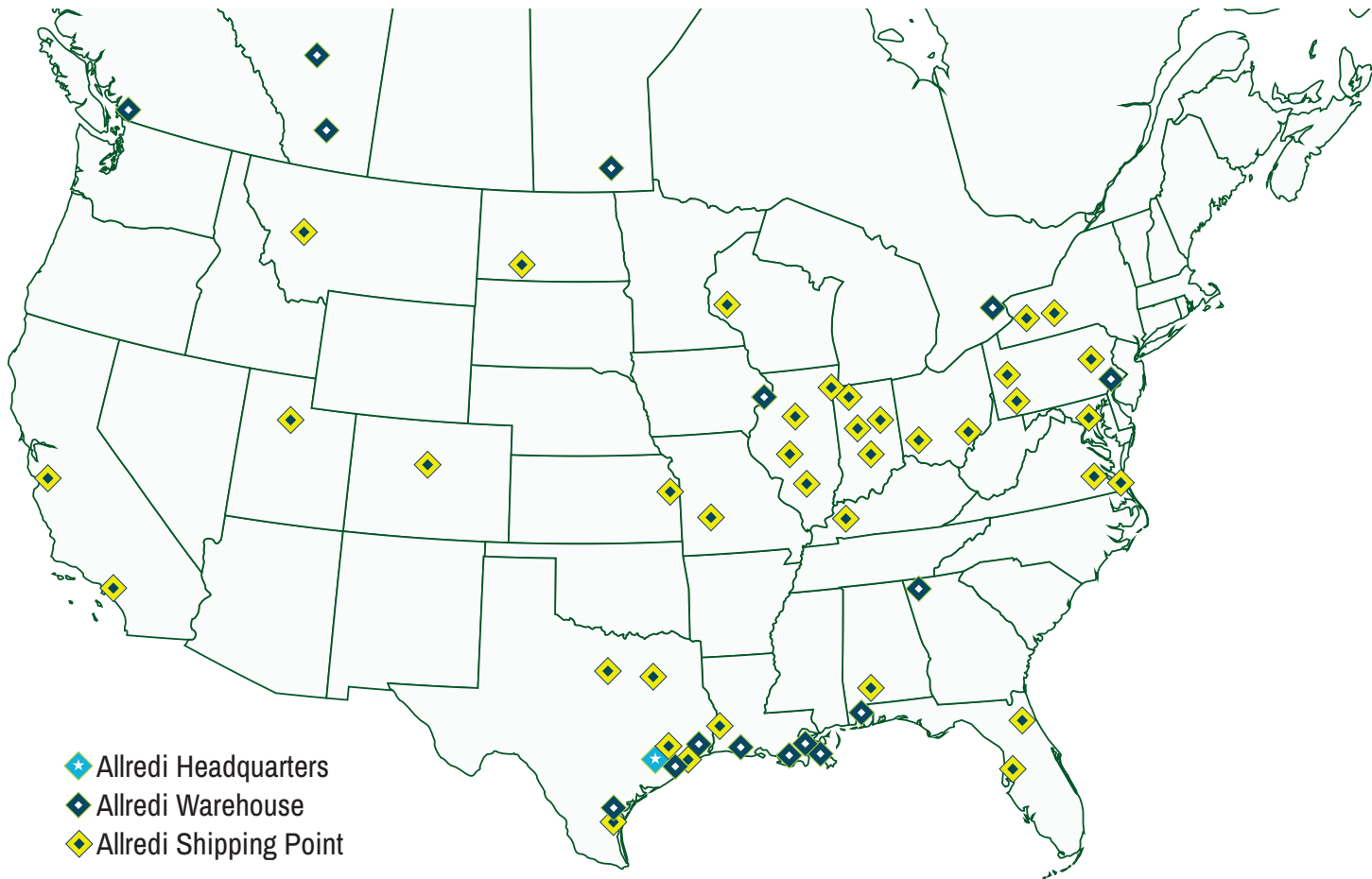
		MALE HOSE END COUPLING AND GASKET FOR 1" I.D. AIR HOSE					
	Part Numbers	Hose I.D.	Material	Coupling Style	GASKET		
					Rubber Gasket	Gasket I.D.	Gasket O.D.
	10HE2	1"	Plated Iron	2-Lug	10UG2	3/4"	1-3/8"

		HAMMER-LOCK GROUND JOINT FITTING FOR 1" I.D. AIR HOSE	
	Part Numbers	Hose I.D.	Material
	10DXGF36	1"	Plated Steel

		BOSS® CLAMP FOR 1" I.D. AIR HOSE		
	Part Numbers	Hose I.D.	Hose O.D. Range	Material
	10A14	1"	1-32/64" – 1-52/64"	Plated Steel

## MAINTENANCE NOTES

[illegible]



## ALLREDI THERE

Serving these industries: Bridge, Pipeline, Tank & Tower, Concrete Services, Rail, Shipyard & Marine, Pools & Fountains, and Foundry

### UNITED STATES

**Pasadena, TX** (*Headquarters*)  
844.361.7038

**Beaumont, TX**  
409.722.1284

**Bristol, PA**  
215.826.8080

**Corpus Christi, TX**  
361.887.2038

**Davenport, IA**  
563.324.2519

**Deer Park, TX**  
(*Service & Rental Location*)  
281.930.0905

**Duluth, GA**  
800.535.4564

**Gonzales, LA**  
225.647.7575

**Harvey, LA**  
504.367.8090

**Houma, LA**  
985.580.4273

**Lafayette, LA**  
337.267.1440

**Theodore, AL**  
251.338.7525

### CANADA

**Calgary, Alberta**  
403.279.1924

**Coquitlam, BC**  
604.464.6979

**Edmonton, Alberta**  
780.468.2588 (Manus)  
780.425.5510 (Mod-U-Blast)

**Hamilton, Ontario**  
905.527.6000 / 888.794.5665

**Mississauga, Ontario**  
905.890.5837

**Winnipeg, Manitoba**  
204.256.3324

**WWW.ALLREDI-US.COM / 800.252.7848**

**WWW.ALLREDI-CA.COM / 800.661.3842**

Allredi™ and Marco® are registered trademarks of Allredi, LLC.  
Mod-U-Blast® is a registered trademark of Allredi Blast & Abrasives Canada, Inc.  
All other brand names or marks are used for identification purposes and are trademarks of their respective owners.

**ALLREDI™**

Literature #206M071\_9/26/2024