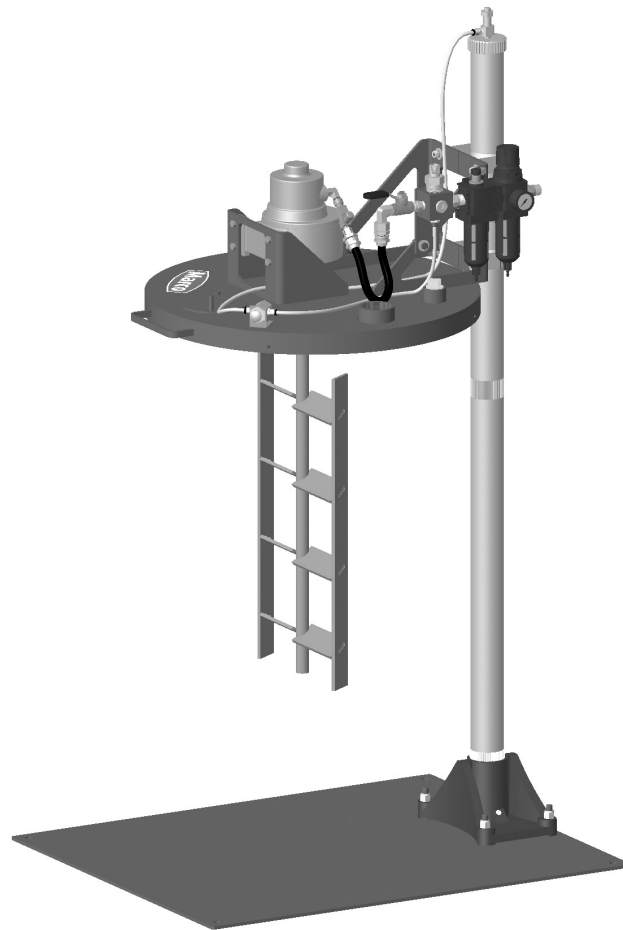




MARCO® ELEVATOR AGITATOR 55 GALLON (220 LITER) DRUM



PART NUMBERS AND SCHEMATICS GUIDE

Company Profile

Allredi was formed in the early 2020, when two of the largest distributors in the blasting, coating, safety, and environmental industry, APE Companies and Marco Group International, joined forces. While the qualities both companies are known for have not changed, a lot about our business is new. New abilities. New agilities. New ways to help you win. This calls for a new name, Allredi.

This name exemplifies what we have become. It is completely oriented to the needs of our customers. To your needs. It says that when you call us for anything – products, service, expert advice, anything – you can consider it done. Or even better, Allredi done.

We are your right-now supplier. From skills to SKUs, we deliver the goods fast. So you can be more agile every minute, every day. This is who we are. This is what our new name means. Go ahead and expect excellence, because we're bringing it.

Our Mission and Vision

To be the industry's preferred partner in surface preparation solutions through unrivaled technical expertise, customer experience, product availability, and tailored service offerings.

The Allredi Difference

- **Industry Experience** – With Allredi on your team, you have access to expertise which can only come from decades of industry leadership. We have organized our engineering department, production specialists, customer operations, and safety support into a "Center of Competence." As an Allredi customer, you have access to hundreds of years of cumulative experience related to your operations.
- **Manufacturing Excellence** – Allredi is a U.S. based manufacturer of equipment for the Surface Preparation and Protective Coatings industries. Allredi's engineers benchmark the industry to ensure that we design and manufacture superior products that set the "Gold Standard" for performance, safety, and quality.
- **Legendary Customer Service** – Allredi's legendary customer service team is staffed by friendly, highly-trained individuals who are focused on providing the highest level of product support, order accuracy, and customer satisfaction.
- **Product Availability** – We stock over 10,000 SKU's and have over 45 shipping locations to serve North American and International markets for all major brands of blasting, coating, environmental, and safety equipment. Allredi is your right-now supplier, so you can keep your projects moving. From our foundation of strong relationships, we have built a nationwide network that puts vast inventory and ready service close to our customers. We provide advanced expertise, and we deliver the goods fast – so you can easily access the products and services you need to me more agile every minute, every day.
- **Technology Leadership** – Our website provides: Operator's Manuals, Part Numbers and Schematics Guides, SDS information, and key product features and specifications, providing access to information 24/7.

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PART NUMBERS

Part Numbers	MARCO® ELEVATOR AGITATOR – 55 GALLON (220 LITER) DRUM			
	Air Motor	Gear Box 15:1 Reducer	Stationary Elevator	Agitator Blade
20101153	4 Horsepower	X	X	X

PART NUMBERS



PART NUMBERS AND SCHEMATICS GUIDE

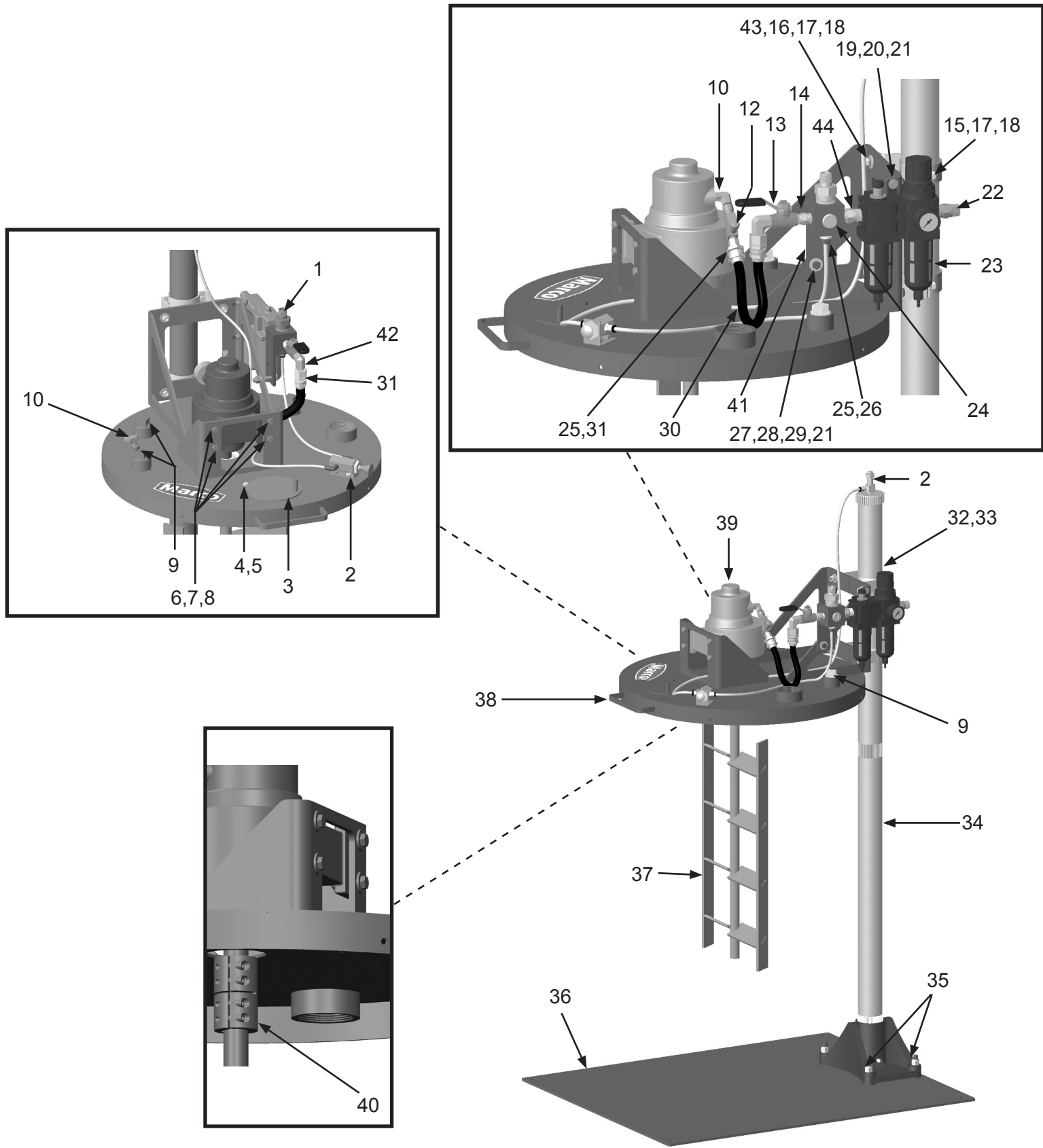
Marco® Elevator Agitator – 55 Gallon (220 Liter) Drum - Units built after January 2022

Item #	Part #	Description
Fig. 1		
1	20PFHA24SA1208	1/2" x 3/4" Hex Nipple
2	20G237579	Air Conrol Kit
3	20100558	Lid Door Weldment
4	20100125	1/4-20 x 3/4" Zinc Hex Bolt
5	1012323	1/4-20 Zinc Lock Nut
6	1014019	5/16-18 x 1-1/4" Hex Bolt (Four Required)
7	10L805003	5/16" Flat Washer - Zinc (Eight Required)
8	20100900	5/16-18 Nylon Locknut (Four Required)
9	1011901	1" Square Head Pipe Plug (Three Required)
10	20PFHA25UA0404	1/4" Male 90° Elbow (Two Required)
11	—	—
12	20DHAV500	Air Adjusting Valve
13	1080060	3/8" NPT Full Port Brass Ball Valve
14	20PFHA24SA0606	3/8" Hex Nipple
15	10101346	5/16-18 x 3/4" Hex Bolt (Four Required)
16	10L805003	5/16" Flat Washer - Zinc (Eight Required)
17	10L805014	5/16" Lock Washer (Eight Required)
18	1035046	5/16-18 Hex Nut (Eight Required)
19	10104234	3/8-16 x 1-1/4" Hex Bolt (Two Required)
20	1014241	3/8" Flat Washer (Two Required)
21	20100622	5/16"-16 Hex Locknut (Three Required)
22	20PFHA24SA0808	1/2" x 1/2" Hex Nipple
23	10101232	3/8" Filter Regulator Lubricator
24	20PRLG75R	3/4" Recessed Plug
25	20PFHA24SB0604	3/8" x 1/4" Reducing Bushing
26	20PFBA31755614	1/4" Tube x 1/4" NPT Straight
27	20100897	5/16"-18 x 1-1/2" Hex Bolt
28	10108875	5/16" ID X 3/4" OD X 1/4" L Spacer
29	10L805003	5/16" Flat Washer Zinc (Two Required)

Item #	Part #	Description
30	10AH038	Air Hose 3/8"
31	2080020	3/8" Air / Fluid Hose Fitting
32	20G190181	Riser Tube Bracket (Two Required)
33	20G190187	Riser Tube support Bracket (Two Required)
34	20G207408	Elevator Stationary
35	20100124	1/2"-13 Hex Locknut (Four Required)
36	20100535	Drum Agitator Base
37	20101104	Agitator
38	20101051	Elevator Lid Weldment
39	20100827	15:1 Mixer Gear Drive
40	20100843	1" to 1" Shaft Coupling
41	20100094	Air Inlet Manifold
42	20PFHA25UA0606	3/8" Male 90° Elbow
43	1035045	5/16-18 x 1" Hex Bolt (Four Required)
44	20PFHA24SA0806	1/2" x 3/8" Hex Nipple
—	20101278	Filter Element
—	20101279	Semi-Auto Drain Bowl
—	20101280	Oil Drip Dome
—	1091130	Hazard Decal Hazard Decal
—	1091135	Pinch Point Hazard Decal
—	1091017	Hazard Tag
—	206M109	Part Numbers & Schematics Guide – Marco® Elevator Agitator-55 Gallon Drum
—	2090109	Operator's Manual – Marco® Elevator Agitator-55 Gallon Drum

PART NUMBERS AND SCHEMATICS GUIDE

Figure 1:
Marco® Elevator Agitator – 55 Gallon (220 Liter) Drum - *Units built after January 2022*



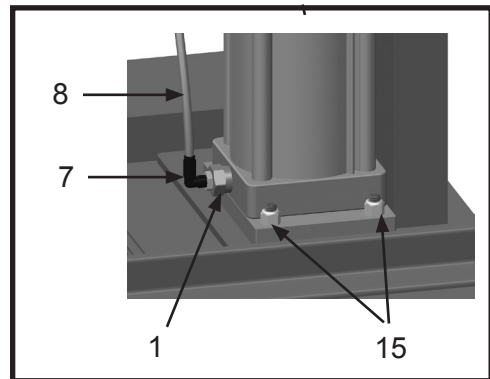
PART NUMBERS AND SCHEMATICS GUIDE

Marco® Elevator Agitator – 55 Gallon (220 Liter) Drum - Units built before January 2022


Item #	Part #	Description
Fig. 1		
1	20PFHA24SB0804	1/2" (M) x 1/4" (F) Bushing <i>(Two Required)</i>
2	20100125	1/4-20 x 3/4" Zinc Hex Bolt <i>(Three Required)</i>
3	20PFHA25UA0404	1/4" Male 90° Elbow <i>(Two Required)</i>
4	1011901	1" Square Head Pipe Plug <i>(Three Required)</i>
5	1012323	1/4-20 Zinc Lock Nut <i>(Five Required)</i>
6	20100558	Lid Door Weldment
7	20PFBA31095614	1/4" Tube x 1/4" NPT 90° <i>(Four Required)</i>
8	20101277	1/4" (M) 12' Coiled Air Hose <i>(Two Required)</i>
9	1080060	3/8" NPT Full Port Brass Ball Valve
10	1014019	5/16-18 x 1-1/4" Hex Bolt <i>(Four Required)</i>
11	10L805003	5/16" Flat Washer - Zinc <i>(Eight Required)</i>
12	20100900	5/16-18 Nylon Locknut <i>(Four Required)</i>
13	10104234	3/8-16 x 1-1/4" Zinc Bolt <i>(Four Required)</i>
14	1014241	3/8 SAE Flat Washer Zinc <i>(12 Required)</i>
15	20100138	3/8-16 Hex Lock Nut Zinc <i>(Six Required)</i>
16	20PFHA24SA1208	1/2" x 3/4" Hex Nipple
17	20100094	Air Inlet Manifold
18	20PFHA25UA0606	3/8" Male 90° Elbow
19	10102252	3/8-16 x 2" Bolt <i>(Two Req)</i>
20	2080020	3/8" Air / Fluid Hose Fitting <i>(Two Required)</i>
21	20100827	15:1 Mixer Gear Drive
22	20PFHA24SA0604	1/4" x 3/8" Hex Nipple
23	20101193	3/8" NPT Needle Valve
24	20PFHA24SA0606	3/8" Hex Nipple <i>(Two Req)</i>
25	20101247	1-14 Hex Nut
26	20101248	1" Lock Washer
27	20100148	1" Flat Washer
28	20PFHA25UG0808	1/2" (M) x 1/2" (F) 90° Elbow
29	20101190	3/8" NPT 25 Micron Filter
30	10AH038	Air Hose 3/8"
31	20101044	4 Way 3 Position 1/4" NPT Rotary Valve



Item #	Part #	Description
32	20101164	Agitator Cylinder Bracket
33	20101154	Drum Agitator Base
34	20101167	Cylinder 4" x 35" Double Acting Piston
35	20101104	Agitator
36	20101051	Elevator Lid Weldment
37	1019024	1/4" Breather Vent
38	20100843	1" to 1" Shaft Coupling
39	10105903	1/4-20 x 1-1/4" Zinc Bolt <i>(Two Required)</i>
40	1014017	1/4" Flat Washer <i>(Four Required)</i>
41	20101169	Cylinder Lift Control Panel
42	20101192	Lubricator & Filter Spacer
43	20101191	3/8" NPT Lubricator
44	1091139	Lift Control Decal
45	20101170	3/8" ID X 3/4" OD X 3/8" L Spacer <i>(Two Required)</i>
46	20PFHA24SA0806	3/8" x 1/2" Hex Nipple
47	20SUTR10805CLT500	1/4" Clear Tubing
48	20PFHA24SJ04	1/4" Female Coupling <i>(Four Required)</i>
49	20PFBA31755614	1/4" Tube x 1/4" NPT Straight Fitting <i>(Six Req)</i>
50	20101352	1/4" Flow Control Valve
51	10101936	3/8" Zinc Lock Washer <i>(Four Required)</i>
52	1012318	3/8"-16 Hex Nut <i>(Four Required)</i>
53	10104603	1/2-13 x 1-1/4" Zinc Bolt <i>(Two Required)</i>
54	10100675	1/2" Lock Washer <i>(Two Required)</i>
55	10100674	1/2" Flat Washer <i>(Two Req)</i>
56	20PFHA24SB0604	3/8" x 1/4" Reducing Bushing
57	20PRLG75R	3/4" Recessed Plug
58	20101246	1-3/8" Press Fit Bushing
—	20101278	Filter Element
—	20101279	Semi-Auto Drain Bowl
—	20101280	Oil Drip Dome
—	2090119	Hazard Decals
—	1091017	Hazard Tag
—	206M109	Part Numbers & Schematics Guide – Marco® Elevator Agitator-55 Gallon Drum
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Marco® Elevator Agitator – 55 Gallon (220 Liter) Drum - *Units built before January 2022*



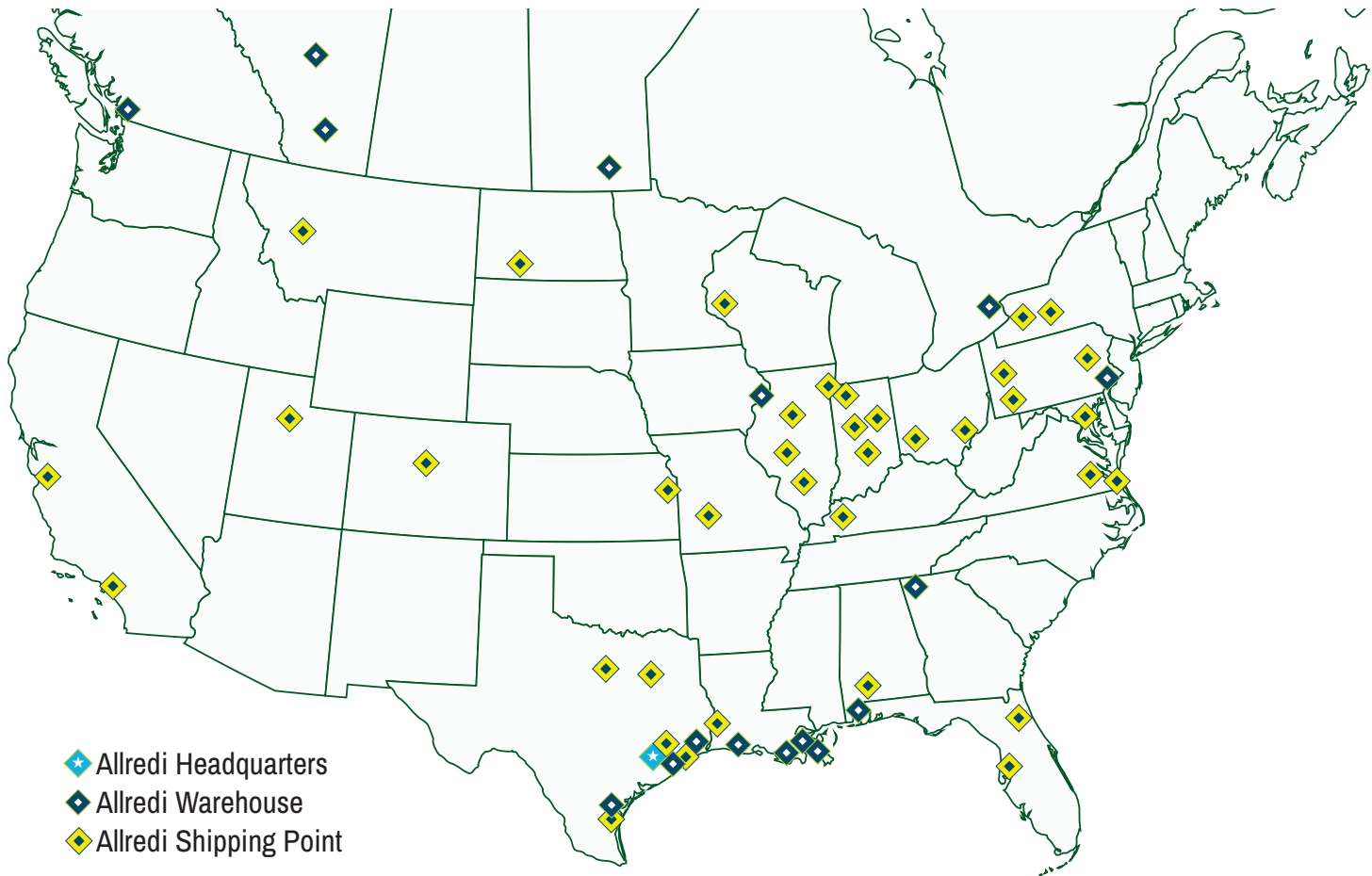
OPTIONAL ACCESSORIES

		POWERBLANKET®		
Part Numbers		Size	Voltage	Series
	2070021	55 Gallon	120-Volt	Standard
	2070022	55 Gallon	120-Volt	Pro
	2070023	55 Gallon	240-Volt	Pro

Part Numbers		ACCESSORIES
		Description
	10IVDT1008	55 Gallon Drum Dolly
	1098036	55 Gallon Steel Drum

MAINTENANCE NOTES

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