

Repair Parts for Xtreme[™] 180cc (750) Pump

406516H

Important Safety instructions Read all warnings and instructions in manual 311762. Save those instructions. O 112* 119 109* $\sqrt{3}$ 00000000 See appropriate throat packing 117 122* repair kit on page 2 125' 123 125 Lubricate. 125* Torque to 34-41 N•m - 116* (25–35 ft–lb). 125* 125* Torque to 170 ± 15 N•m /3` (125 ± 20 ft-lb). Torque to 61-75 N•m (45–55 ft–lb). 000000 See appropriate ∕₅∖ Black O-ring piston packing repair kit on page 2 <u>1</u><u>5</u>_{128*} 122* /4`

Bulk Pack Replacement Parts

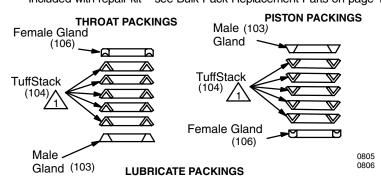
Ref. No.	Part No.	Description	Qty
103	244882	GLAND, Packing Male (4/pack)	2
104	244858	PACKING, Vee, TuffStack (10/pack)	10
105	244870	PACKING, Vee, Leather (10/pack)	4
106	244876	GLAND, Packing Female (4/pack)	2
109*	244892	PACKING, O–ring, Top Cylinder (10/pack)	1
112*	253029	BALL (piston) (3/pack)	1
116*	245128	BALL (Inlet) (3/pack)	1
117	244855	SHIM, Inlet (9/pack)	3
119	244996	PLUG, Throat Seal, 1.75 in. (10/pack)	1
119	247394	PLUG, Throat Seal, 2.5 in. (10/pack)	1

Ref. No.	Part No.	Description	Qty
122*	24B732	PACKING, O-ring, Filter, chemical resistant (10/pack)	2
123	224459	STRAINER, 60 Mesh Screen (2/pack)	1
123	238438	STRAINER, 60 Mesh Screen (25/pack)	1
125*	244890	PACKING, O-ring (10/pack)	5
128*	24B733	PACKING, O-ring, chemical resistant (10/pack)	1
135	244864	PACKING, Vee, Xtreme Seal (10/pack)	6

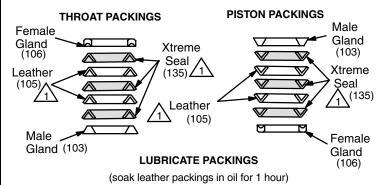


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TuffStack [™] Repair Kit 244901 * Included with repair kit – see Bulk Pack Replacement Parts on page 1



Xtreme Seal[™] and Leather Repair Kit 244851



* Included with repair kit - see Bulk Pack Replacement Parts on page 1.

All written and visual data contained in this document reflect the latest product information available at the time of publication. Graco reserves the right to make changes at any time without notice.

Original instructions. This manual contains English. MM 406516

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