



BLASTMASTER® BULK POT PLATFORM



**BUILT MARCO
TOUGH**
MARCO MANUFACTURED

PART NUMBERS AND SCHEMATICS GUIDE

Company Profile

Since 1944, Marco has developed a strong tradition of providing innovative and reliable products and services to the surface preparation and protective coatings industries. We are the world's premier provider of Abrasives, Blasting, Coating, Dust Collectors, Engineered Systems, Rental, Safety, Service, Repair, & Modernization, and Vacuums.

Through innovative designs and a total commitment to quality, Marco manufactures products that increase production rates, create a safer workplace, and reduce maintenance costs. Marco's industry experience, manufacturing capabilities, legendary customer service, product availability, logistics services, and technology leadership is your assurance that we deliver high quality products and services, providing the best value to you, our customer.

The Marco Difference

- **Industry Experience** – With Marco on your team, you have access to expertise which can only come from decades of industry leadership. We have organized our engineering department, production specialists, customer operations, and safety support into a “Center of Competence.” As a Marco customer, you have access to hundreds of years of cumulative experience related to your operations.
- **Manufacturing Excellence** – Marco is a U.S. based, ISO 9001:2008 certified manufacturer of equipment for the Surface Preparation and Protective Coatings industries. Marco's engineers benchmark the industry to ensure that we design and manufacture superior products that set the “Gold Standard” for performance, safety, and quality.
- **Legendary Customer Service** – Marco's legendary customer service team is staffed by friendly, highly-trained individuals who are focused on providing the highest level of product support, order accuracy, and customer satisfaction.
- **Product Availability** – We stock over 10,000 SKU's and have more than 45 shipping locations to serve North American and International markets for all major brands of blasting and coating equipment. As the largest provider of surface preparation and protective coatings equipment in the world, our inventory levels and product availability are unmatched.
- **Logistics Services** – Marco's in-house logistics team is dedicated to moving your shipment anywhere in the world. We move more than 14,000 truckloads every year, allowing you to save on freight costs by leveraging our buying power. Lower your process costs with a single invoice, which includes product and freight.
- **Technology Leadership** – Our website provides: Operator's Manuals, Part Numbers and Schematics Guides, SDS information, and Features & Specifications Guides, providing access to information 24/7. Our Extranet application allows you to receive quotes and place orders online. Our Intranet maintains a complete record of your purchase history to assist with ongoing support of your existing equipment and future purchasing decisions.

Vision Statement

Marco is the world's premier provider of Abrasives, Blasting, Coating, Dust Collectors, Engineered Systems, Rental, Safety, Service, Repair, & Modernization, and Vacuums.

Mission Statement

Marco provides strong leadership and innovation to the surface preparation and protective coatings industries. We dedicate our efforts to the continuous improvement of our products, services, processes, people, and most importantly, the quality of our customer's experience.

Quality Statement

Marco is committed to providing superior quality in the design, manufacturing, distribution, rental, service, and repair of our products. Our ISO 9001:2008 certification extends throughout all operations in all locations. Continuous improvement of our processes and supply chain Integration comprise the core of our business strategy for delivering exceptional quality and value in all Marco products and services.

Management Philosophy

We are a company dedicated to the success of every customer and associate. We discuss, debate, challenge, measure, and test our ideas. We will be boundless and limitless in our passion to improve. Through sound leadership and dedicated associates, we will ensure a long term, profitable future for Marco, our associates, customers, and suppliers.

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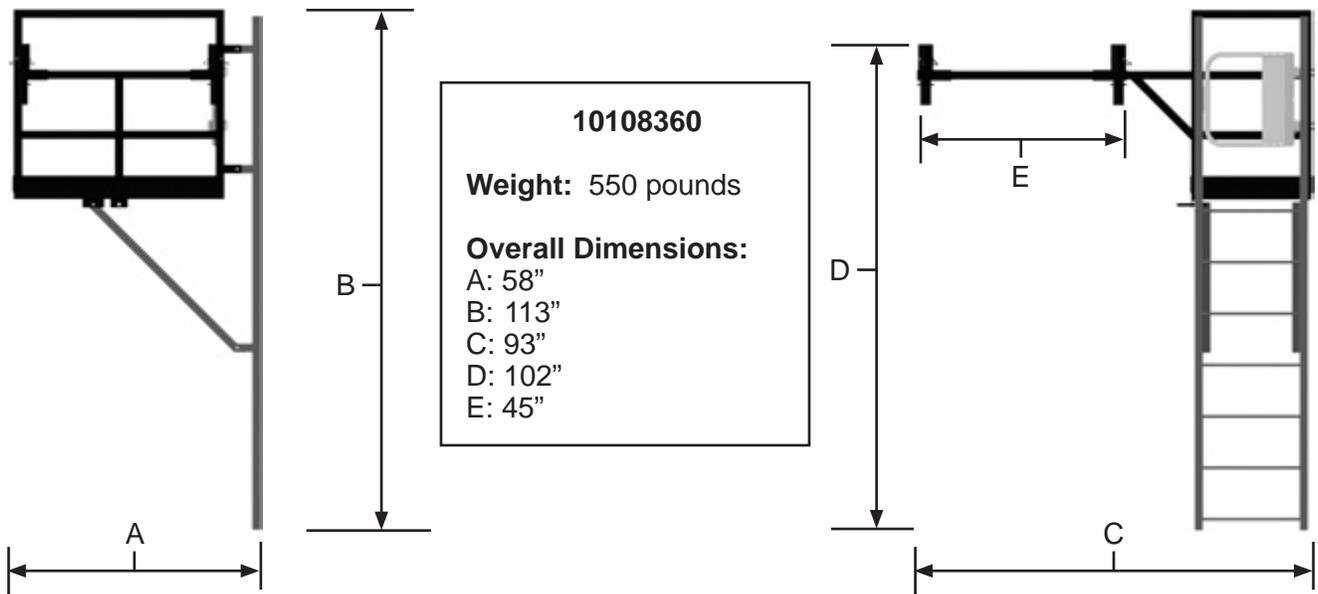
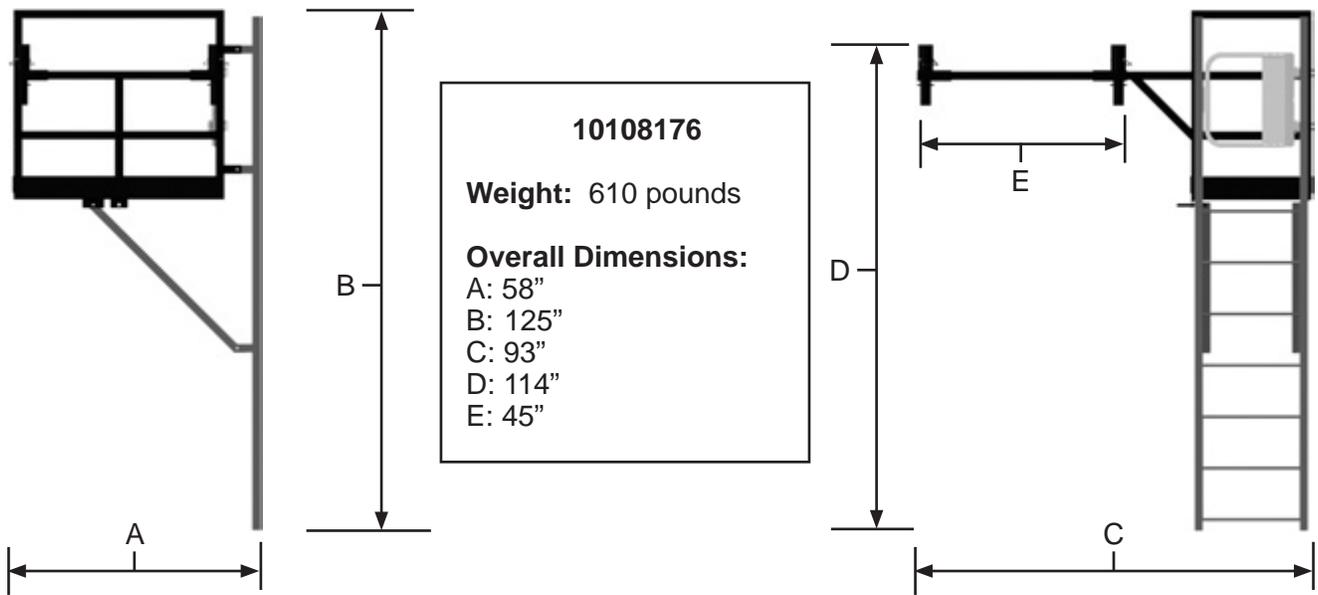
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PART NUMBERS

Part Numbers	BLASTMASTER® BULK POT PLATFORM
	Description
10108176	Blastmaster® Bulk Pot Platform - 8 Ton*
10108360	Blastmaster® Bulk Pot Platform - 6 Ton*

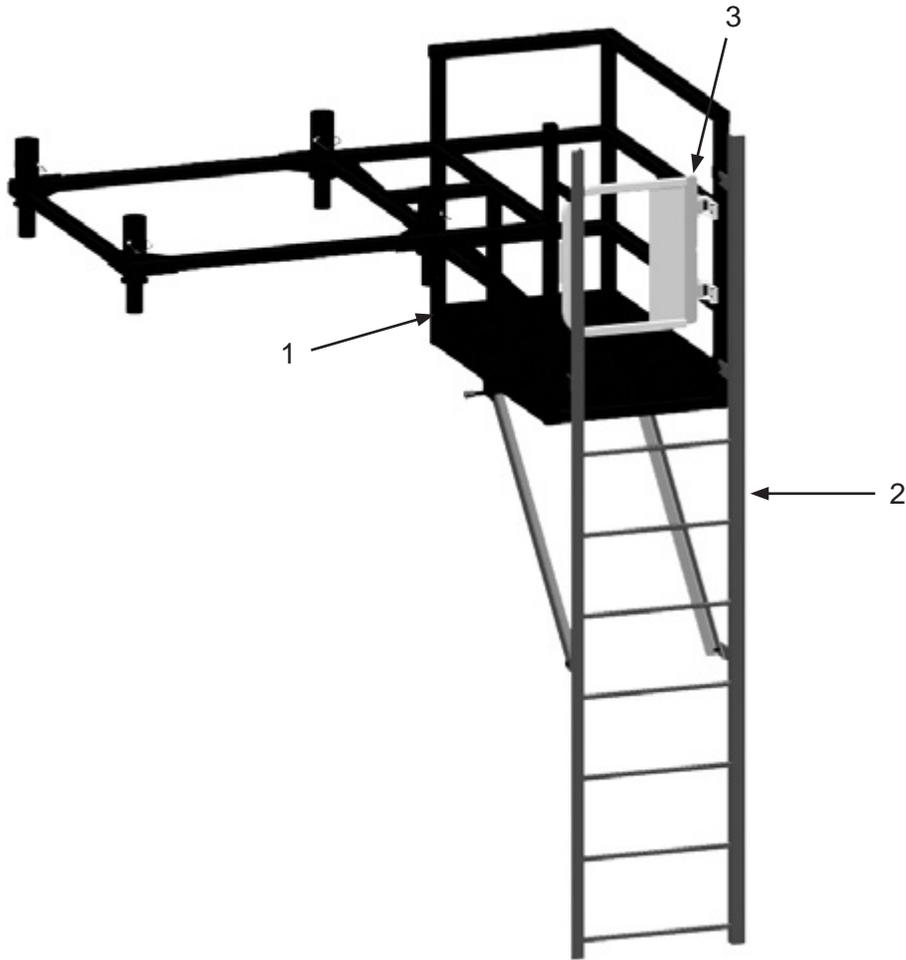
**Bulk Bag Rack Collars must be spaced 45 inches square and a minimum of 104 inches from the top of the Bulk Bag Rack Collars to the ground.*

SPECIFICATIONS



PART NUMBERS AND SCHEMATICS GUIDE

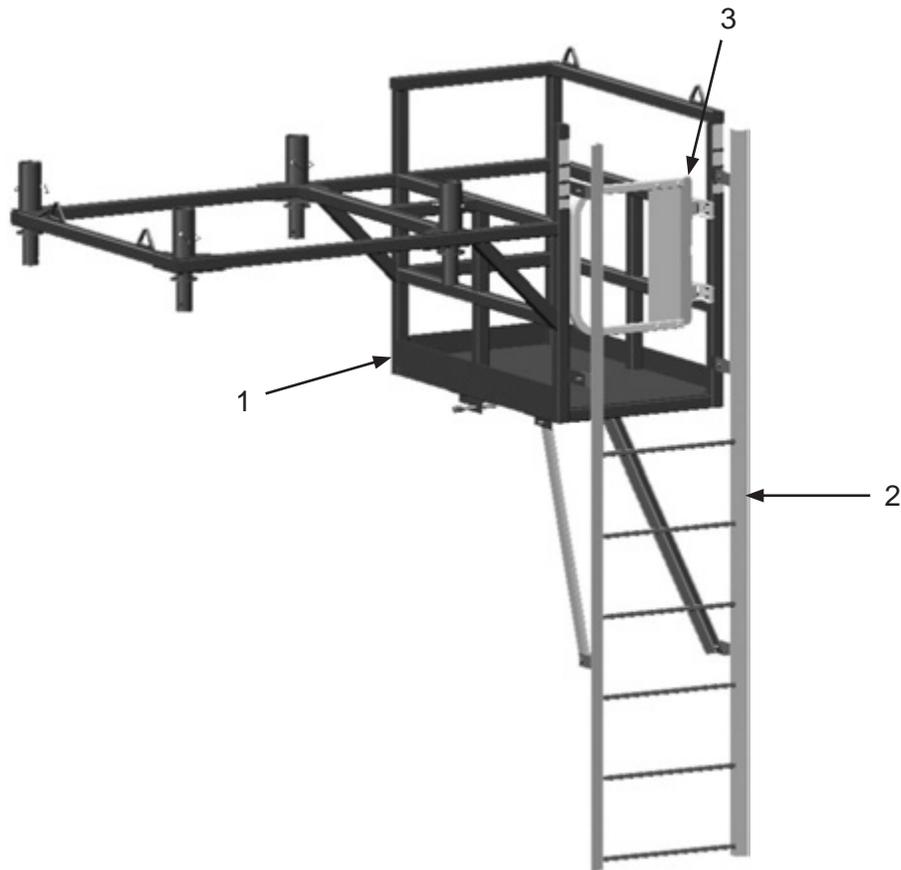
Figure 1: Bulk Pot Platform – 8 Ton – Complete



Item #	Part #	Description
Fig. 1		
—	10108176	Bulk Pot Platform – Complete
1	10108150	Bulk Pot Platform Weldment (See Figure 5)
2	10108171	Bulk Pot Platform Ladder Weldment (See Figure 3)
3	10108177	Safety Gate - Steel (See Figure 5)
—	106M154	Part Numbers and Schematics Guide – Blastmaster® Bulk Pot Platform
—	1090154	Operator's Manual – Blastmaster® Bulk Pot Platform

PART NUMBERS AND SCHEMATICS GUIDE

Figure 2: Bulk Pot Platform – 6 Ton – Complete



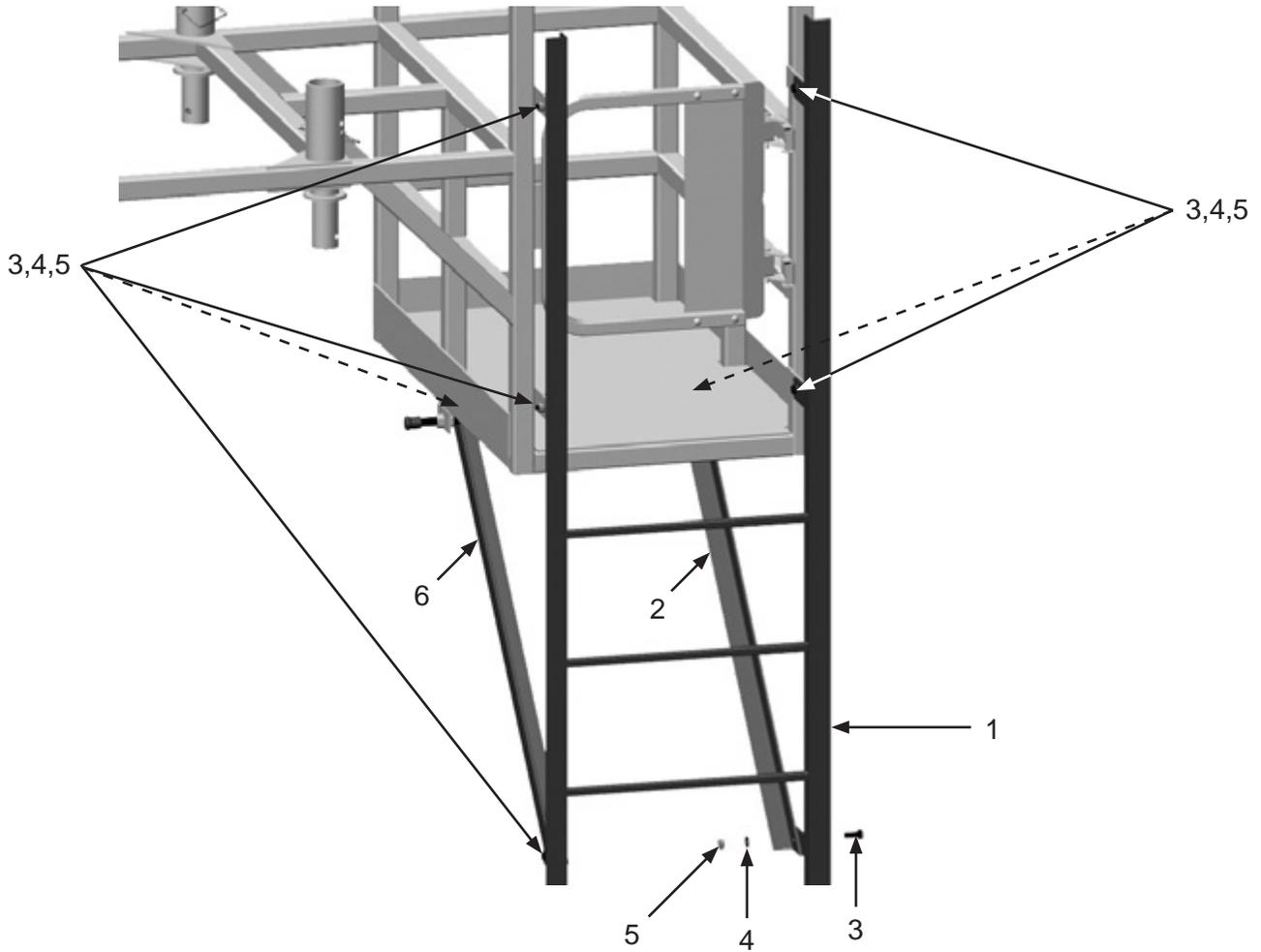
Item #	Part #	Description
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Fig. 2

—	10108176	Bulk Pot Platform – Complete
1	10108150	Bulk Pot Platform Weldment (See Figure 5)
2	10108171	Bulk Pot Platform Ladder Weldment (See Figure 4)
3	10108177	Safety Gate - Steel (See Figure 5)
—	106M154	Part Numbers and Schematics Guide – Blastmaster® Bulk Pot Platform
—	1090154	Operator's Manual – Blastmaster® Bulk Pot Platform

PART NUMBERS AND SCHEMATICS GUIDE

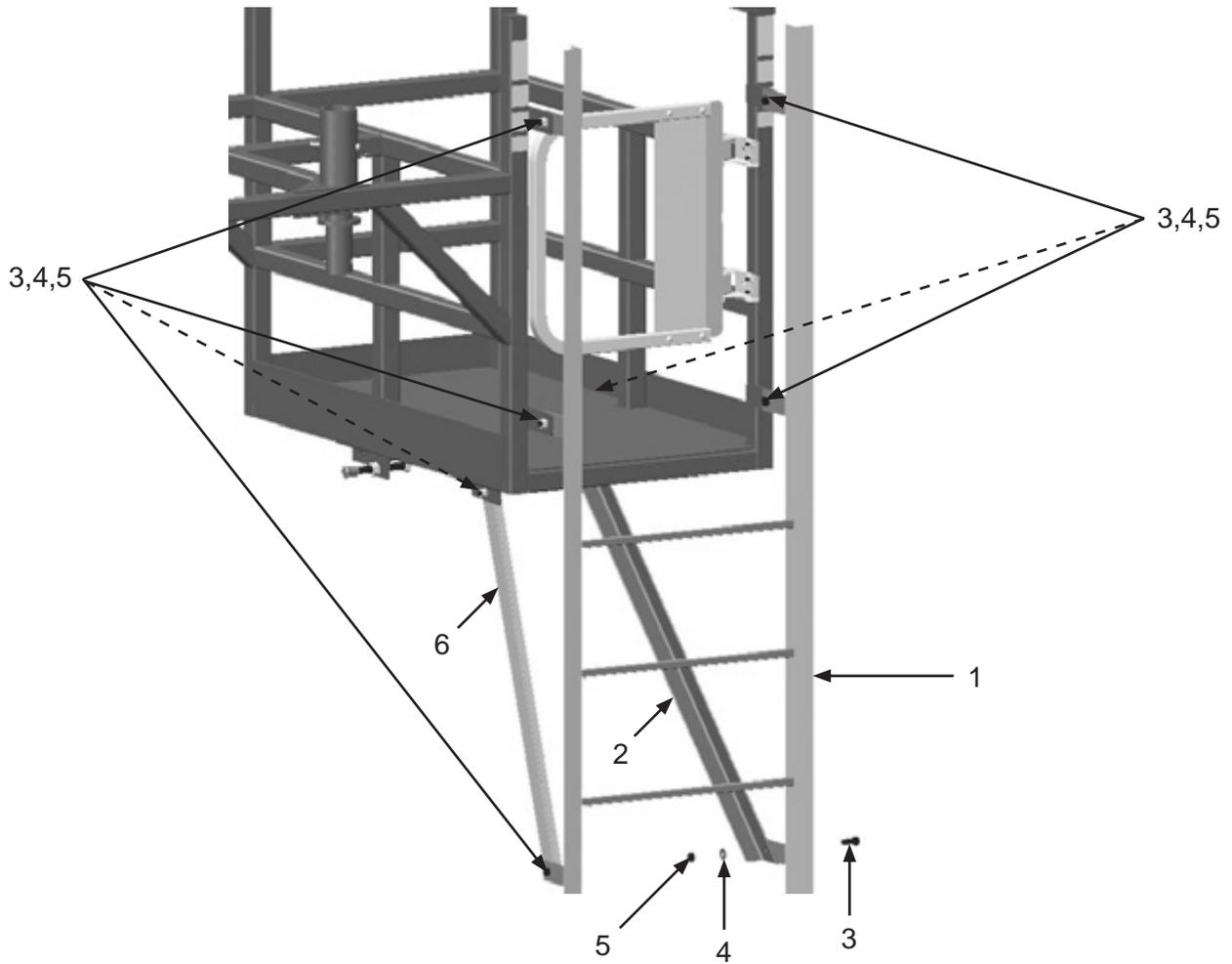
Figure 3: Bulk Pot Platform Ladder Weldment – 8 Ton



Item #	Part #	Description
Fig. 3		
1	10108171	Bulk Pot Platform Ladder Weldment
2	10108179	Ladder Support Angle, Left Side
3	10104603	1/2-13 x 1-1/4" Bolt Zinc (<i>Eight Required</i>)
4	10100674	1/2" Flat Washer (<i>16 Required</i>)
5	20100124	1/2-13 Lock Nut Zinc (<i>Eight Required</i>)
6	10108178	Ladder Support Angle, Right Side

PART NUMBERS AND SCHEMATICS GUIDE

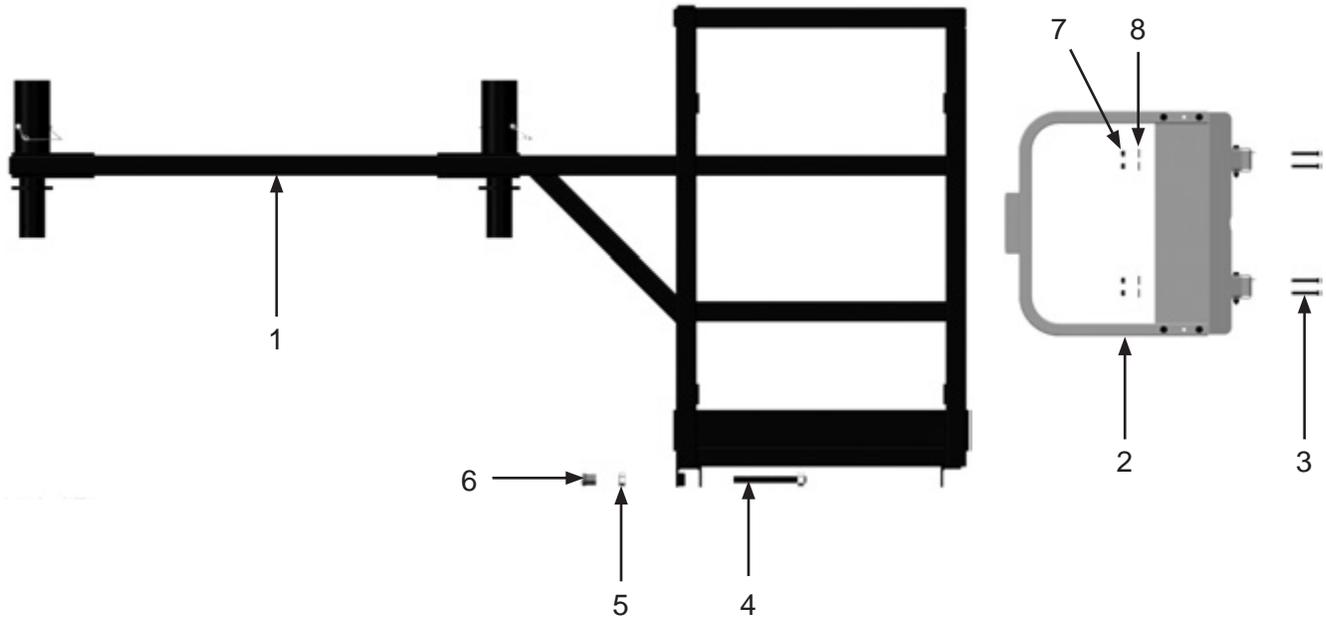
Figure 4: Bulk Pot Platform Ladder Weldment – 6 Ton



Item #	Part #	Description
Fig. 4		
1	10108358	Bulk Pot Platform Ladder Weldment
2	10108179	Ladder Support Angle, Left Side
3	10104603	1/2-13 x 1-1/4" Bolt Zinc (<i>Eight Required</i>)
4	10100674	1/2" Flat Washer (<i>16 Required</i>)
5	20100124	1/2-13 Lock Nut Zinc (<i>Eight Required</i>)
6	10108361	Ladder Support Angle, Right Side

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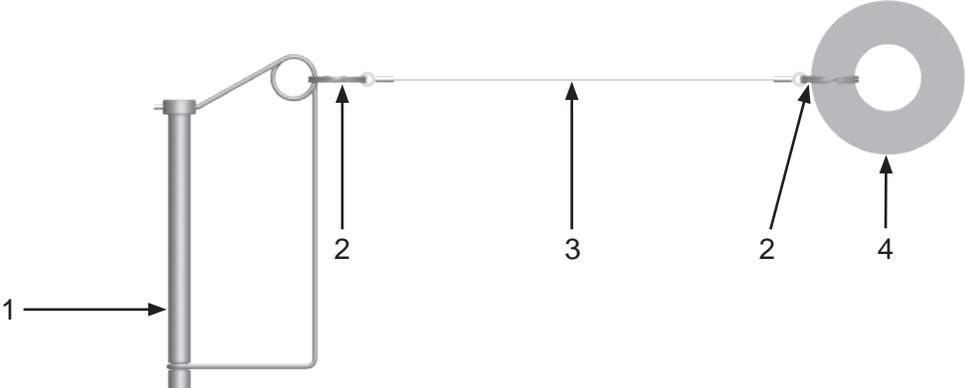
Figure 5: Bulk Pot Platform Weldment



Item #	Part #	Description
Fig. 5		
1	10108150	Bulk Pot Platform Weldment
2	10108177	Safety Gate - Steel
3	10105286	5/16-18 x 2-1/2" Grade 5 Zinc Bolt
4	10108200	Draw Bolt 3/4-10 UNC x 7"
5	10103420	3/4-10 UNC Grade 8 Nut
6	10108202	Rubber Slip On Foot 3/4" O.D. Leg
7	1035046	5/16-18 Nut
8	10101935	5/16" Flat Washer

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Figure 6: Locking Pin Assembly – Complete



Item #	Part #	Description
Fig. 6		
—	10103386	Locking Pin Assembly – Complete
1	10103387	3/8" x 4" Locking Pin
2	10103388	Split Ring (<i>Two Required</i>)
3	10103390	7" Lanyard with Eyelets
4	10103389	2-1/4" O.D. x 1-1/4" I.D. Flat Washer
—	1090101	Operator's Manual – Blastmaster® Bulk Bag Racks

40+ NATIONWIDE SHIPPING LOCATIONS

CONTACT CENTER

- 3425 East Locust Street
Davenport, IA 52803

ph: 800.BLAST.IT (800.252.7848)
ph: 563.324.2519
fax: 563.324.6258

REGIONAL BRANCH OFFICES

- **Iowa**
Davenport
- **Louisiana**
Gonzales
Lafayette
- **Ohio**
Youngstown
- **Texas**
Beaumont
Corpus Christi
Deer Park



★ Marco Regional Branch Offices
and Shipping Locations

● Direct Shipping Locations



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