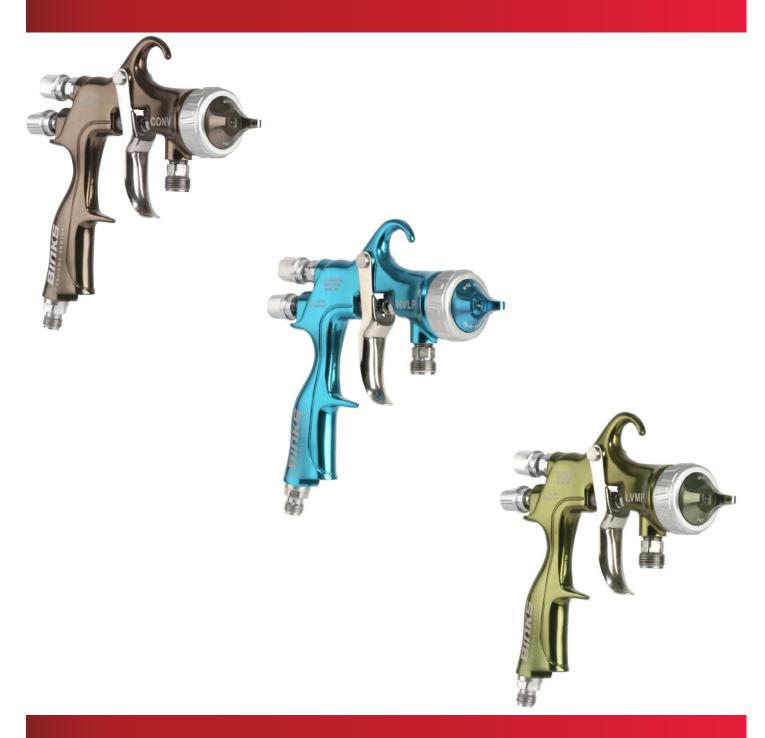


## **BINKS® TROPHY AIR SPRAY GUN**



#### **Company Profile**

Since 1944, Marco has developed a strong tradition of providing innovative and reliable products and services to the surface preparation and protective coatings industries. We are the world's premier provider of Abrasives, Blasting Equipment, Coating Equipment, Engineered Systems, Rental Equipment, Safety Equipment, Service, and Repair.

Through innovative designs and a total commitment to quality, Marco manufactures products that increase production rates, create a safer workplace, and reduce maintenance costs. Marco's industry experience, manufacturing capabilities, legendary customer service, product availability, logistics services, and technology leadership is your assurance that we deliver high quality products and services, providing the best value to you, our customer.

#### The Marco Difference

- Industry Experience With Marco on your team, you have access to expertise which can only come from decades of industry leadership. We have organized our engineering department, production specialists, customer operations, and safety support into a "Center of Competence." As a Marco customer, you have access to hundreds of years of cumulative experience related to your operations.
- Manufacturing Excellence Marco is a U.S. based, ISO 9001:2008 certified manufacturer of equipment for the Surface Preparation and Protective Coatings industries. Marco's engineers benchmark the industry to ensure that we design and manufacture superior products that set the "Gold Standard" for performance, safety, and quality.
- Legendary Customer Service Marco's legendary customer service team is staffed by friendly, highly-trained individuals who are focused on providing the highest level of product support, order accuracy, and customer satisfaction.
- Product Availability We stock over 10,000 SKU's and have over 45 shipping locations to serve North American
  and International markets for all major brands of blasting and painting equipment. As the largest provider of surface
  preparation and protective coatings equipment in the world, our inventory levels and product availability are
  unmatched.
- Logistics Services Marco's in-house logistics team is dedicated to moving your shipment anywhere in the world. We move over 14,000 truckloads every year, allowing you to save on freight costs by leveraging our buying power. Lower your process costs with a single invoice, which includes product and freight.
- **Technology Leadership** Our website provides: Operator's Manuals, Part Numbers and Schematics Guides, MSDS information, and Features and Specifications Guides, providing access to information 24/7. Our Extranet application allows you to receive quotes and place orders online. Our Intranet maintains a complete record of your purchase history to assist with ongoing support of your existing equipment and future purchasing decisions.

#### Vision Statement

Marco is the world's premier provider of Abrasives, Blasting Equipment, Coating Equipment, Engineered Systems, Rental Equipment, Safety Equipment, Service, and Repair.

#### **Mission Statement**

Marco provides strong leadership and innovation to the surface preparation and protective coatings industries We dedicate our efforts to the continuous improvement of our products, services, processes, people, and most importantly, the quality of our customer's experience.

#### **Quality Statement**

Marco is committed to providing superior quality in the design, manufacturing, distribution, rental, service, and repair of our products. Our ISO 9001:2008 certification extends throughout all operations in all locations. Continuous improvement of our processes and supply chain Integration comprise the core of our business strategy for delivering exceptional quality and value in all Marco products and services.

#### Management Philosophy

We are a company dedicated to the success of every customer and associate. We discuss, debate, challenge, measure, and test our ideas. We will be boundless and limitless in our passion to improve. Through sound leadership and dedicated associates, we will ensure a long term, profitable future for Marco, our associates, customers, and suppliers.

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		BINKS® TE	ROPHY CO	NVENTIONAL A	IR SPRAY GUN
Part Numbers	Туре	1 qt Siphon Cup (Included)	Air Cap	Fluid Nozzle Size	Material Handling (Viscosity)
20BK246510CN11S0	Pressure		11-C	1.0 mm (0.039 in)	Thin and Non-Stick Coatings
20BK246512CN11S0	Pressure		11-C	1.2 mm (0.047 in)	Thin, Medium, and Mold Release
20BK246514CN11S0	Pressure		11-C	1.4 mm (0.055 in)	Thin, Medium, Hammers, and Wrinkle Enamels
20BK246516CN11S0	Pressure		11-C	1.6 mm (0.063 in)	Thin, Medium, Heavy, Hammers, and Wrinkle Enamels
20BK246518CN11S0	Pressure		11-C	1.8 mm (0.071 in)	Medium and Heavy
20BK246516CN12S0	Pressure		12-C	1.6 mm (0.063 in)	Thin, Medium, Heavy, and Hammers
20BK246514CN14V0	Pressure		14-C	1.4 mm (0.055 in)	Ceramics
20BK246518CN14V0	Pressure		14-C	1.8 mm (0.071 in)	Ceramics
20BK246520CN14S0	Pressure		14-C	2.0 mm (0.079 in)	Medium, Heavy, and Adhesives
20BK246522CN14S0	Pressure		14-C	2.2 mm (0.087 in)	Medium, Heavy, and Adhesives
20BK246522CN14V0	Pressure		14-C	2.2 mm (0.087 in)	Ceramics and Zinc Rich Coatings
20BK246526CN14V0	Pressure		14-C	2.6 mm (0.102 in)	Ceramics
20BK246516CN12SS	Siphon	Х	12-C	1.6 mm (0.063 in)	Thin and Medium
20BK246518CN12SS	Siphon	х	12-C	1.8 mm (0.071 in)	Thin, Medium, Adhesives, and Non-Stick Coatings

TTI	BINKS® TRO	PHY CONVEN	TIONAL GRAV	ITY FEED AIR S	SPRAY GUN
Part Numbers	Туре	900cc Aluminum Cup (Included)	Air Cap	Fluid Nozzle Size	Material Handling (Viscosity)
20BK246614CN12SG	Gravity	X	12-C	1.4 mm (0.055 in)	Thin
20BK246616CN12SG	Gravity	Х	12-C	1.6 mm (0.063 in)	Thin
20BK246616CN12SG	Gravity	х	12-C	1.6 mm (0.063 in)	Medium
20BK246618CN12SG	Gravity	Х	12-C	1.8 mm (0.071 in)	Medium

	BINKS®	TROPHY CON	VENTIONAL RO	OUND AIR SPR	AY GUN
Part Numbers	<b>ed</b> .	qt Siphon Cup ıcluded)	r Cap	Fluid Nozzle Size	Material Handling (Viscosity)
Numbers	₹	<b>1</b> (lh	Aii	置	<b>E E</b>
20BK246512CN16S0	Pressure		16	1.2 mm (0.047 in)	Thin and Medium

	BINKS® TROPHY LVMP AIR SPRAY GUN					
Part Numbers	Туре	1 qt Siphon Cup (Included)	Air Cap	Fluid Nozzle Size	Material Handling (Viscosity)	
20BK246585LV22S0	Pressure		22-L	0.85 mm (0.035 in)	Thin	
20BK246510LV22S0	Pressure		22-L	1.0 mm (0.039 in)	Thin	
20BK246512LV23S0	Pressure		23-L	1.2 mm (0.047 in)	Thin and Medium	
20BK246514LV23S0	Pressure		23-L	1.4 mm (0.055 in)	Thin and Medium	
20BK246514LV24S0	Pressure		23-L	1.4 mm (0.055 in)	Medium	
20BK246585LV25S0	Pressure		25-L	0.85 mm (0.035 in)	Thin	
20BK246510LV25S0	Pressure		25-L	1.0 mm (0.039 in)	Thin	
20BK246518LV25S0	Pressure		25-L	1.8 mm (0.071 in)	Medium	
20BK246518LV23SS	Siphon	X	23-L	1.8 mm (0.071 in)	Thin and Medium	
20BK246514LV25SS	Siphon	х	25-L	1.4 mm (0.055 in)	Medium	

III	BINKS	® TROPHY LV	IP GRAVITY F	EED AIR SPRAY	r GUN
Part Numbers	Туре	900cc Aluminum Cup (Included)	Air Cap	Fluid Nozzle Size	Material Handling (Viscosity)
		X	23-L		Thin
20BK246612LV23SG	Gravity	^	23-L	1.2 mm (0.047 in)	111111
20BK246614LV23SG	Gravity	Х	23-L	1.4 mm (0.055 in)	Thin
20BK246614LV23SG	Gravity	Х	23-L	1.4 mm (0.055 in)	Medium
20BK246618LV23SG	Gravity	Х	23-L	1.8 mm (0.071 in)	Medium

	BINKS® TROPHY HVLP AIR SPRAY GUN				
Part Numbers	Туре	1 qt Siphon Cup (Included)	Air Cap	Fluid Nozzle Size	Material Handling (Viscosity)
20BK246585HV31P0	Pressure		31-H	0.85 mm (0.035 in)	Thin
20BK246510HV31P0	Pressure		31-H	1.0 mm (0.039 in)	Thin
20BK246512HV31P0	Pressure		31-H	1.2 mm (0.047 in)	Thin and Medium
20BK246514HV31P0	Pressure		31-H	1.4 mm (0.055 in)	Medium and Heavy
20BK246585HV32S0	Pressure		32-H	0.85 mm (0.035 in)	Thin
20BK246510HV32S0	Pressure		32-H	1.0 mm (0.039 in)	Thin
20BK246512HV32S0	Pressure		32-H	1.2 mm (0.047 in)	Thin and Medium
20BK246514HV32S0	Pressure		32-H	1.4 mm (0.055 in)	Medium and Heavy
20BK246516HV32S0	Pressure		32-H	1.6 mm (0.063 in)	Medium and Heavy
20BK246518HV32S0	Pressure		32-H	1.8 mm (0.071 in)	Medium and Heavy
20BK246585HV33S0	Pressure		33-H	0.85 mm (0.035 in)	Thin
20BK246510HV33S0	Pressure		33-H	1.0 mm (0.039 in)	Thin
20BK246585HV39S0	Pressure		39-H	0.85 mm (0.035 in)	Thin
20BK246510HV39S0	Pressure		39-H	1.0 mm (0.039 in)	Thin
20BK246512HV39S0	Pressure		39-H	1.2 mm (0.047 in)	Thin and Medium
20BK246514HV39S0	Pressure		39-H	1.4 mm (0.055 in)	Medium
20BK246518HV32SS	Siphon	Х	32-H	1.2 mm (0.047 in)	Thin and Medium
20BK246514HV32SS	Siphon	Х	32-H	1.4 mm (0.055 in)	Medium

III	BINKS® TROPHY HVLP GRAVITY FEED AIR SPRAY GUN					
Part Numbers	Туре	900cc Aluminum Cup (Included)	Air Cap	Fluid Nozzle Size	Material Handling (Viscosity)	
20BK246612HV32SG	Gravity	Х	32-H	1.2 mm (0.047 in)	Thin	
20BK246614HV32SG	Gravity	Х	32-H	1.4 mm (0.055 in)	Thin	
20BK246614HV32SG	Gravity	Х	32-H	1.4 mm (0.055 in)	Medium	
20BK246618HV32SG	Gravity	Х	32-H	1.8 mm (0.071 in)	Medium	

•	AIR CAPS					
Part Numbers	Trophy Gun Type	Cap Number	Spray Pattern Range	Туре		
20BK266500	Conventional	11-C	8-12"	Pressure		
20BK466501	Conventional	12-C	4-12"	Pressure and Siphon		
20BK466503	Conventional	14-C	8-14"	Pressure		
20BK466505	Round	16	2-4"	Pressure and Siphon		
20BK466510	LVMP	22-L	4-12"	Pressure and Siphon		
20BK466511	LVMP	23-L	4-12"	Pressure		
20BK466512	LVMP	24-L	2-6"	Pressure and Siphon		
20BK466513	LVMP	25-L	4-15"	Pressure		
20BK466517	HVLP	31-H	8-12"	Pressure and Siphon		
20BK466518	HVLP	32-H	8-14"	Pressure and Siphon		
20BK466519	HVLP	33-H	8-12"	Pressure		
20BK466525	HVLP	39-H	4-12"	Pressure		

Part Numbers	RETAINING RING  Description
20BK546120	Binks® Trophy Air Cap Retaining Ring

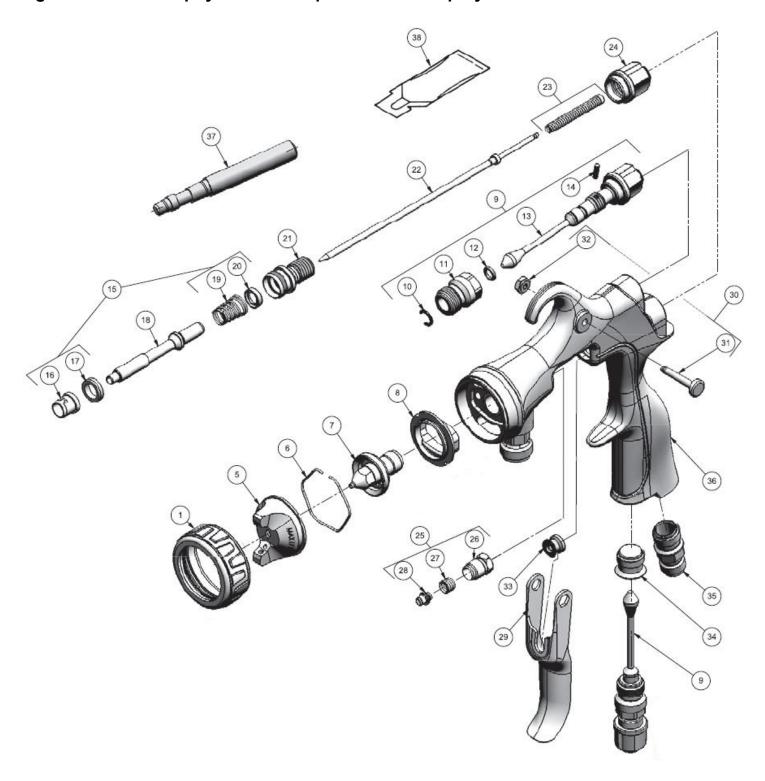
	FLUID TIPS AND NEEDLES					
	Size	<u> </u>				
Part	Orifice Size	Fluid Needle				
Part Numbers	ō	Ē				
20BK451105050	0.50 mm (0.020 in)	20BK476825				
20BK451105085	0.85 mm (0.035 in)	20BK476825				
20BK451105010	1.0 mm (0.039 in)	20BK476825				
20BK451105012	1.2 mm (0.047 in)	20BK476825				
20BK451105014	1.4 mm (0.055 in)	20BK476825				
20BK451108014	1.4 mm (0.055 in)	20BK476830				
20BK451105016	1.6 mm (0.063 in)	20BK476825				
20BK451105018	1.8 mm (0.071 in)	20BK476825				
20BK451108018	1.8 mm (0.071 in)	20BK476830				
20BK451106020	2.0 mm (0.079 in)	20BK476825				
20BK451106022	2.2 mm (0.087 in)	20BK476825				
<b>20BK451108022</b> 2.2 mm (0.087 in)		20BK476830				
20BK451106026	2.6 mm (0.102 in)	20BK476825				
20BK451108026	2.6 mm (0.102 in)	20BK476830				

## Binks® Trophy Pressure/Siphon Feed Air Spray Gun

Item#	Part#	Description
Fig. 1		
1	20BK546120	Air Cap Retaining Ring
	2051010120	Assembly (See Page 10)
5	—	Air Cap (See Page 10)
6	20BKJGA156K10	Spring-Clip (Quantity of Ten)
7	_	Fluid Nozzle (See Page 11)
8	20BK546102K3	Baffle & Separator Kit (Quantity of Three)
9	20BK546122	Side Port Valve Assembly (Includes Item #'s: 10, 11, 12, 13, and 14)
10	_	Retaining Clip
11	_	Body Bushing
12	_	O-Ring
13	_	Side Port Stem
14	_	Pin
15	20BK546131K	Air Valve Service Kit (Includes Item #'s: 16, 17, 19, and 20)
16	_	Front Seal – Air Valve
17	_	Front Air Valve Seal
18	20BK546109	Air Valve Spindle
19 20	_	Air Valve Spring
21		Rear Seal – Air Valve Housing
22	20BK476825	Needle – Stainless Steel
	2001(470020	(Standard)
	20BK476830	Needle – Tungsten Carbide
_	20BK476826	Needle – Plastic Tip
23	20BK546133K3	Spring/Pad Assembly – Standard (Quantity of Three)
_	20BK546134K	Spring/Pad Assembly Kit – Heavy Duty (Optional)
24	20BK546111	Knob – Needle Adjusting
25	20BK246130K	Needle Packing Kit – Standard (Includes Item #'s: 26, 27, and 28)
_	20BK546129K	Needle Packing Kit – Vitreous (Includes Item #'s: 26, 27, and 28)
26	_	Nut - Packing
27	_	Spring for Packing
28	_	Needle Packing – Standard
	20BKSN2K3	Needle Packing – Standard (Quantity of Three)
_	_	Needle Packing – Vitreous
00	0001/544000	(Quantity of Three)
29	20BK544360	Trigger

Item#	Part#	Description
30	20BK546132K	Trigger Screw Nut Kit (Includes Item #'s: 31 and 32)
31	_	Trigger Screw
32	_	Trigger Nut
33	20BK543513	Valve Spindle Cap
34	20BKSN11	Plug
35	20BK6112	Fitting – Air Inlet
36	_	Gun Body with Fluid Inlet
37	_	Tool – Seal Insertion
38	_	Gunner's Mate
_	20BK81800	1 qt Suction Cup (For Siphon Feed Models)
_	20BKGTI428K5	Side Port Repair Kit (Includes Item #'s: 10, 12, and 14)
_	20BK546135	Binks® Trophy Repair Kit (Includes Item #'s: 15, 18, 23, and 28)
	201V538	Brochure – Binks® Trophy Air Spray Gun
_	206M600	Part Numbers and Schematics Guide – Binks® Trophy Air Spray Gun
_	209V535	Operator's Manual – Binks® Trophy Pressure/Siphon Feed Air Spray Gun

Figure 1: Binks® Trophy Pressure/Siphon Feed Air Spray Gun

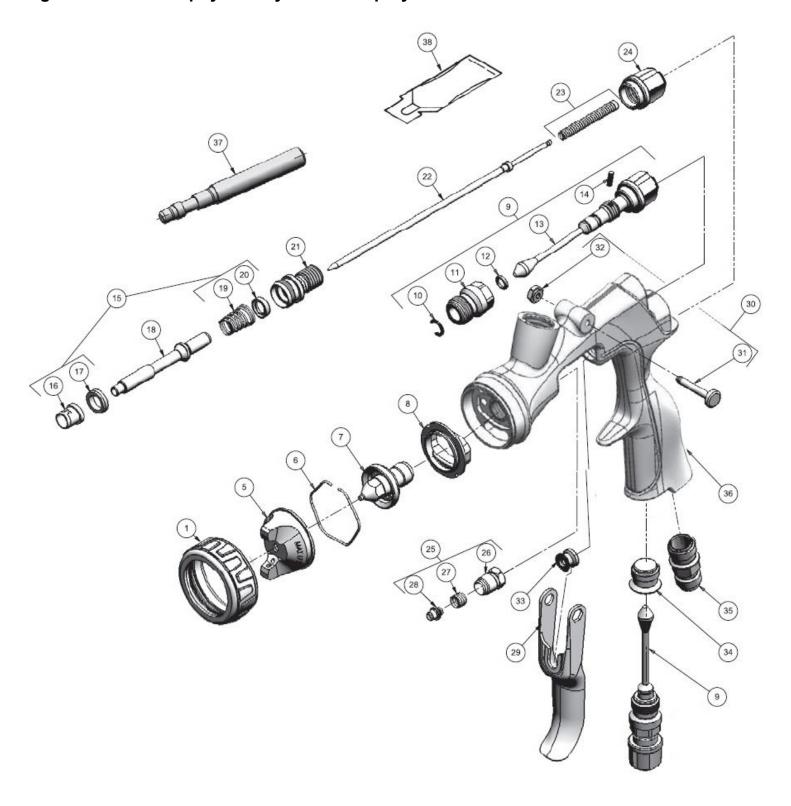


## Binks® Trophy Gravity Feed Air Spray Gun

Item#	Part#	Description
Fig. 2		
1	20BK546120	Air Cap Retaining Ring
	2051010120	Assembly (See Page 10)
5	_	Air Cap (See Page 10)
6	20BKJGA156K10	Spring-Clip (Quantity of Ten)
7	_	Fluid Nozzle (See Page 11)
8	20BK546102K3	Baffle & Separator Kit (Quantity of Three)
9	20BK546122	Side Port Valve Assembly (Includes Item #'s: 10, 11, 12, 13, and 14)
10	_	Retaining Clip
11	_	Body Bushing
12	_	O-Ring
13	_	Side Port Stem
14	_	Pin
15	20BK546131K	Air Valve Service Kit (Includes Item #'s: 16, 17, 19, and 20)
16	_	Front Seal – Air Valve
17	_	Front Air Valve Seal
18	20BK546109	Air Valve Spindle
19	_	Air Valve Spring
20 21		Rear Seal – Air Valve
22	20BK476825	Housing Needle – Stainless Steel (Standard)
23	20BK546133K3	Spring/Pad Assembly – Standard (Quantity of Three)
24	20BK546111	Knob – Needle Adjusting
25	20BK246130K	Needle Packing Kit – Standard (Includes Item #'s: 26, 27, and 28)
26	_	Nut - Packing
27	_	Spring for Packing
28 —	 20BKSN2K3	Needle Packing – Standard Needle Packing – Standard (Quantity of Three)
29	20BK544360	Trigger
30	20BK546132K	Trigger Screw Nut Kit (Includes Item #'s: 31 and 32)
31	_	Trigger Screw
32	_	Trigger Nut
33	20BK543513	Valve Spindle Cap
34	20BKSN11	Plug
35	20BK6112	Fitting – Air Inlet
36	_	Gun Body with Fluid Inlet
37 20	_	Tool – Seal Insertion
38		Gunner's Mate 900cc Aluminum Cup
		·
14	Rinks® Trophy Air 9	Paray Cun

Item#	Part#	Description
_	20BKGTI428K5	Side Port Repair Kit (Includes Item #'s: 10, 12, and 14)
_	20BK546135	Binks® Trophy Repair Kit (Includes Item #'s: 15, 18, 23, and 28)
_	201V538	Brochure – Binks® Trophy Air Spray Gun
_	206M600	Part Numbers and Schematics Guide – Binks® Trophy Air Spray Gun
_	209V536	Operator's Manual – Binks® Trophy Gravity Feed Air Spray Gun

Figure 2: Binks® Trophy Gravity Feed Air Spray Gun



		3/8" I.D. FLUID HOSE				
Part Numbers	Length	Hose I.D.	Hose O.D.	Working Pressure	Hose Cover Color	
20FH038	Per Ft.	3/8"	11/16"	750 psi	Black	

	3/8"	I.D. FLUID	HOSE WIT	H COUPLI	NGS INSTA	LLED
Part Numbers	Length	Hose I.D.	Hose O.D.	Working Pressure	Hose Cover Color	Couplings
20FH03825AC	25 Ft.	3/8"	11/16"	750 psi	Black	2080020
20FH03850AC	50 Ft.	3/8"	11/16"	750 psi	Black	2080020

		COUPLINGS AND HEX NIPPLE FOR 3/8"	I.D. FLUID HOSE
	Part Numbers	Thread	Working Pressure
	2080020	3/8" Compression Fitting x 3/8" Female NPS	250 psi
CHILLING THE PARTY OF THE PARTY	1028610	3/8" Male x 3/8" Male Hex Nipple	1,000 psi

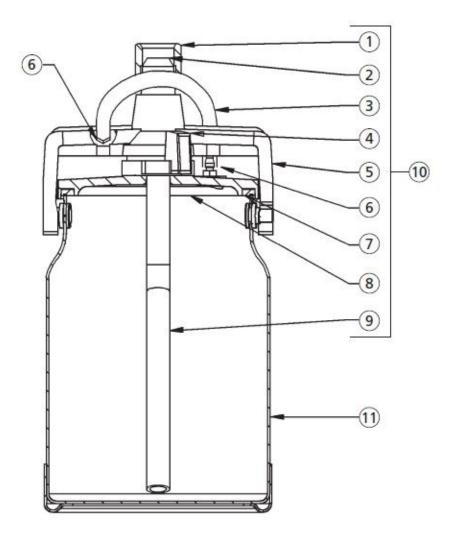
		5/16" I.D. AIR HOSE				
Part Numbers	Length	Hose I.D.	Hose O.D.	Working Pressure	Hose Cover Color	
20AH0516	Per Ft.	5/16"	5/8"	200 psi	Red	

	5/16	5/16" I.D. AIR HOSE WITH COUPLINGS INSTALLED				
Part Numbers	Length	Hose I.D.	Hose O.D.	Working Pressure	Hose Cover Color	Couplings
20AH051625AC	25 Ft.	5/16"	5/8"	200 psi	Red	2080010
20AH051650AC	50 Ft.	5/16"	5/8"	200 psi	Red	2080010

	COUPLING AND HEX NIPPLE FOR 5/16" I.	D. AIR HOSE
Part Numbers	Thread Style	Working Pressure
2080010	5/16" Female x 1/4" Female NPT Air Hose Coupling	250 psi
20PFHA24SA0404	1/4" Male x 1/4" Male Air Hose Hex Nipple	6,000 psi

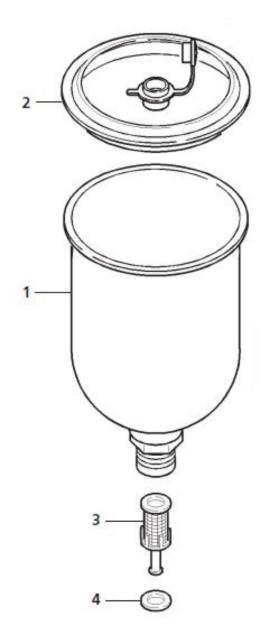
	CUPS
Part Numbers	Description
20BK81800	1 qt. Siphon Cup
20BK546106	900cc Aluminum Cup
20BK544458	4 oz. Gravity Cup
20BK81384	8 oz. Siphon Cup

Figure 3: Binks® 1 qt. Siphon Cup



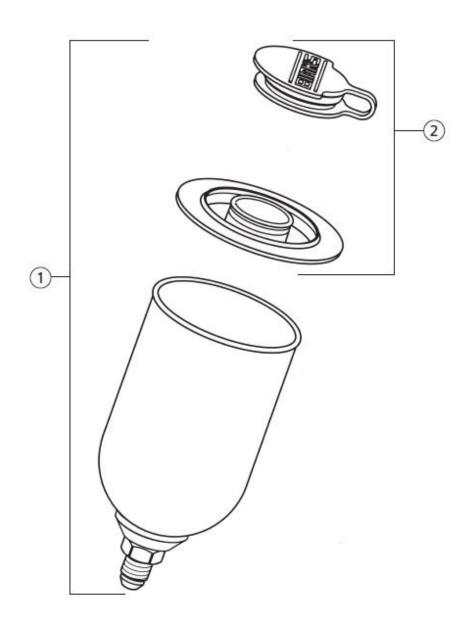
Item#	Part#	Description
Fig. 3		
_	20BK81800	Binks <sup>®</sup> 1 qt. Siphon Cup
1	_	Swivel Nut
2	_	Adapter
3	20BK81803	Drip Proof Tube (Quantity of Two)
4	_	Lever
5	_	Yoke
6	20BK81307	Connector (Quantity of Two)
7	20BKTGC9	Gasket
8	_	Cover Machining
9	_	Fluid Tube
10	20BK81801	Cover Assembly (Includes Item #'s: 1, 2, 3, 4, 5, 6, 7, 8, and 9)
11	20BK824282	1 qt. Cup Assembly
_	20BK81806	Cup Cover Repair Kit (Includes Item #'s: 1, 2, 3, 4, 6, and 7)
_	209V562	Operator's Manual – Binks® 1 qt. Siphon Cup

Figure 4: Binks® 900cc Aluminum Cup



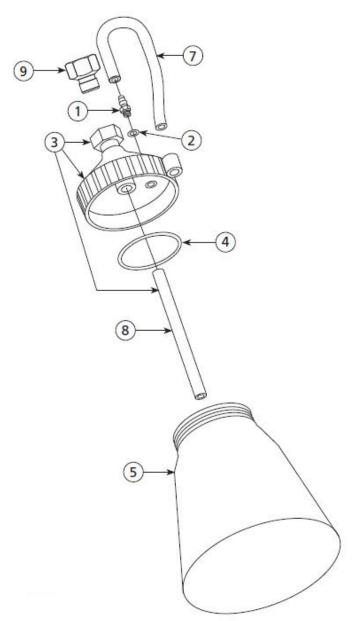
Item#	Part#	Description
Fig. 4		
_	20BK546106	Binks <sup>®</sup> 900cc Aluminum Cup
1	_	Metal Gravity Feed Cup (900cc)
2	20BKGFC404K2	Disposable Lid Kit (Quantity of Two)
3	20BKKGP5K5	Filter Kit (Quantity of Five)
4	20BKKGP13K5	Cup Gasket (Quantity of Five)
_	209V563	Operator's Manual – Binks® 900cc Aluminum Cup

Figure 5: Binks® 4 oz. Gravity Cup



Item#	Part#	Description
Fig. 5		
1	20BK544458	Binks® 4 oz. Gravity Cup
2	20BK544459	4 oz. Cup Lid Assembly
_	209V564	Operator's Manual – Binks® 900cc Aluminum Cup

Figure 6: Binks® 8 oz. Siphon Cup



Item#	Part#	Description
Fig. 6		
_	20BK81384	Binks <sup>®</sup> 8 oz. Siphon Cup
1	20BK81307	10-32 Connector
2	20BK543925	Gasket
3	20BK81386	Cup Cover Assembly
4	20BK206685	Lid Gasket O-Ring
5	20BK544475	8 oz. Cup
_	20BK544476	Storage Cover
7	20BK544328	3-3/4" Vent Tube
8	_	Pick-Up Tube
9	20BKAD404	1/4" (M) x 3/8" (F) Adapter
_	209V565	Operator's Manual – Binks® 8 oz. Siphon Cup

### **MAINTENANCE NOTES**

DATE	TYPE OF SERVICE	PART NUMBER

#### **GLOBAL HEADQUARTERS**

 3425 East Locust Street Davenport, IA 52803

ph: 800.BLAST.IT (800.252.7848)

ph: 563.324.2519 fax: 563.324.6258

#### **GULF STATES HEADQUARTERS**

 701 East Boulevard Deer Park, TX 77536

ph: 800.BLAST.IT (800.252.7848)

ph: 281.930.0905 fax: 281.542.0736

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