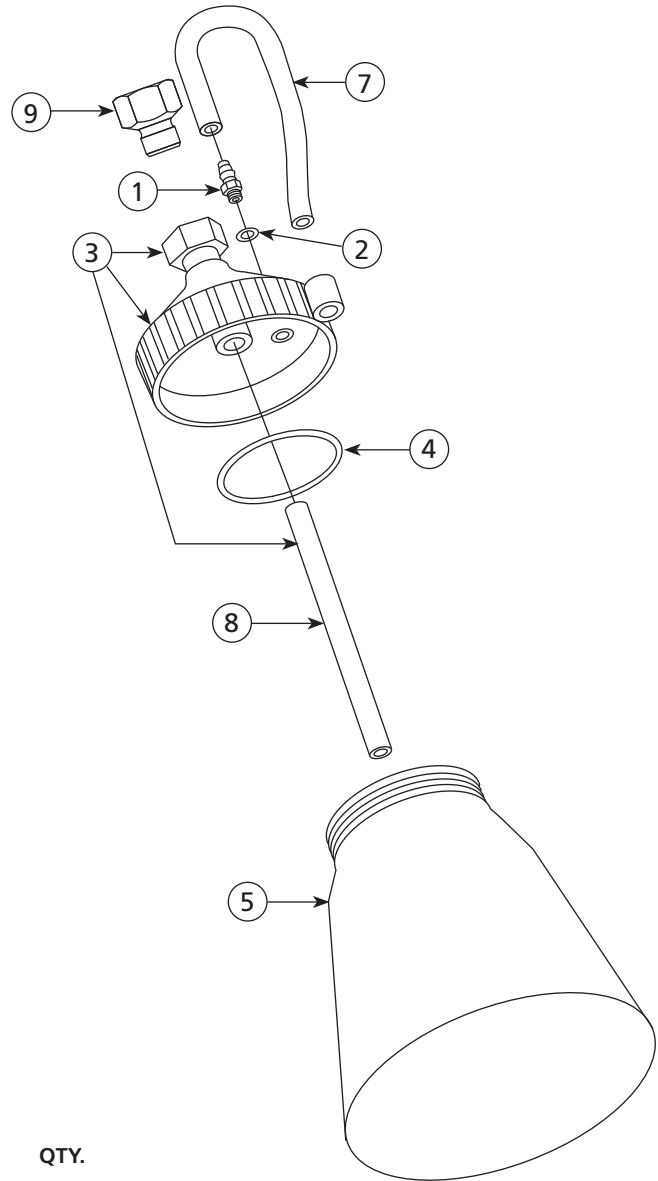




# Binks 81-384 8 Ounce SIPHON CUP ASSEMBLY

The Binks 8 Ounce Siphon Cup Assembly is designed to be used with Binks Spray Guns. Molded from high-density polyethylene (HDPE), your 8 ounce cup will last for years with proper use. This part sheet describes use and cleaning of the cup.

Please call 1-800-992-4657 if any of the parts below are not included in this package.



## PARTS LIST

When ordering, please specify Part No.

ITEM NO.	PART NO.	DESCRIPTION	QTY.
1	81-307	10-32 CONNECTOR.....	1
2	54-3925	GASKET.....	1
3	81-386	CUP COVER ASSEMBLY w/1/4 NPS(f) Swivel.....	1
4	20-6685	O-RING (Lid Gasket) .....	1
5	54-4475	8 OZ. CUP ONLY .....	1
6	54-4476	STORAGE COVER (Not Shown) .....	1
7	54-4328	3-3/4" VENT TUBE .....	1
8	*	PICK-UP TUBE ONLY.....	1
9	AD-404**	ADAPTER 1/4 NPS(m) x 3/8 NPS(f).....	1

\* Replacements available in 3-pack only, 54-4561.

\*\* Required when adapting to 3/8 NPS threads.

Replaces  
Part Sheet  
77-2741R-4

Part  
Sheet  
77-2741R-5

## Binks 8 Ounce SIPHON CUP ASSEMBLY

### HOW TO USE THE CUP

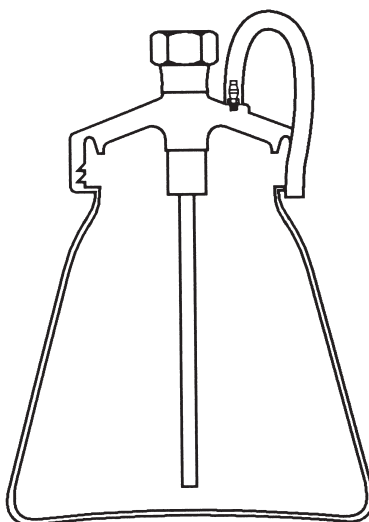
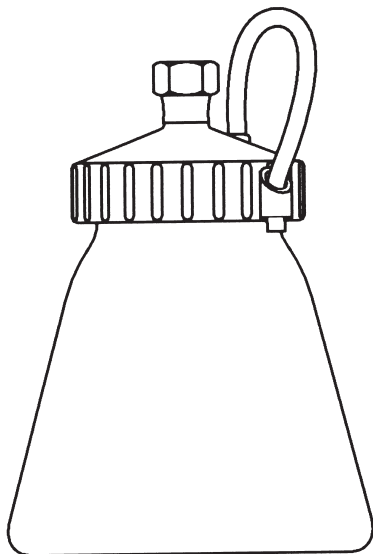
To attach the 8 Ounce Cup to your Binks spray gun, simply screw the swivel nut onto the threaded fluid inlet of your Binks spray gun.

#### **CAUTION**

Take care not to overtighten the nut so as to not damage threads on the inlet. If damage occurs to these parts, the entire cup assembly may have to be replaced.

1. Fill the cup with fluid.
2. Screw the cup cover onto the cup.
3. Screw the swivel nut onto the gun's fluid inlet. Use the supplied adapter for spray guns with 3/8 NPS fluid inlets.
4. Push one end of the vent tube onto the 10-32 connector and the other end down through the sleeve on the side of the cup cover. (You may have to reposition the cup assembly or cover so the vent tube does not interfere with triggering the gun.)

Unused paint may be stored in the cup for brief periods. Remove the cup from the gun and replace the siphon cup cover with the storage cover. Binks recommends that you not store paint or other coating materials in this cup for more than 30 days.



### HOW TO CLEAN THE CUP

#### **WARNING**

##### REGARDING SOLVENT SAFETY

Do not use open containers for storage or disposal of solvents, cloth, or paper used for surface preparation or cleanup. Solvents contain volatile chemicals that are a cause of pollution and a health and fire hazard. Always wear appropriate clothing, including gloves, eye protection, and a respirator when cleaning the cup.

#### **NOTE**

You may wish to clean your Binks gun and cup assembly by triggering solvent through the gun under siphon pressure into a closed collection system. Refer to the Part Sheet that came with your gun for detailed instructions.

### HOW TO CLEAN THE CUP

1. Loosen swivel nut and remove the cup assembly.
2. Unscrew cup cover.
3. Rinse cup, cover and siphon tube with solvent.

#### **CAUTION**

Never immerse plastic cup parts in solvent for long periods of time. Plastic cup parts may be damaged by prolonged exposure to solvent.

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##### PROP 65 WARNING

WARNING: This product contains chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

**IT IS THE RESPONSIBILITY OF THE EMPLOYER TO PROVIDE THIS INFORMATION TO THE OPERATOR OF THE EQUIPMENT.**

**FOR FURTHER SAFETY INFORMATION REGARDING BINKS AND DEVILBISS EQUIPMENT, SEE THE GENERAL EQUIPMENT SAFETY BOOKLET (77-5300).**

### WARRANTY

This product is covered by Binks' 1 Year Limited Warranty.

**Binks Sales and Service: [www.binks.com](http://www.binks.com)**

**BINKS**

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888-246-5732

77-2741R-5 Revisions: Trademark updates;  
(P1) Revised exploded view and Parts List;  
(P2) Revised text.